

PRODUCT UPDATE

Written by

LEMO USA

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#226A

New Extraction Tools for Crimp Contacts – Addendum A

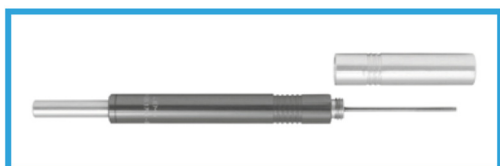
The ‘automatic’ extraction tools for low voltage crimp contacts as well as coax / fiber and OR Series hybrid type contacts are being replaced with ‘manual’ versions which are operated by thumb.

Please see the updated chart below for part number conversions from automatic to manual.

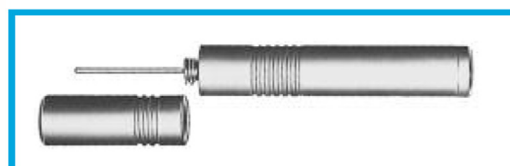
LEMO EXTRACTION TOOL REFERENCES

MANUAL	CONTACT TYPE	AUTOMATIC			
DCC.05.02B.LAG	0.5mm LV Crimp	DCF.91.050.2LT			
DCC.07.04B.LAG	0.7mm LV Crimp	DCF.91.070.2LT	DCF.91.073.5LT	DCF.92.070.3LT	DCF.93.070.4LT
DCC.09.05B.LAG	0.9mm LV Crimp	DCF.91.090.2LT	DCF.91.093.5LT	DCF.92.090.3LT	DCF.93.090.4LT
DCC.13.15B.LAG	1.3mm LV Crimp	DCF.91.131.2LT	DCF.91.133.5LT	DCF.92.131.3LT	DCF.93.131.4LT
DCC.16.25B.LAG	1.6mm LV Crimp	DCF.91.162.2LT	DCF.91.163.5LT	DCF.92.162.3LT	DCF.92.162.4LT
DCC.20.25B.LAG	2.0mm LV Crimp	DCF.91.202.2LT	DCF.91.203.5LT		
DCC.30.35B.LAG	3.0mm LV Crimp	DCF.91.303.5LT			
DCC.40.45B.LAG	4.0mm LV Crimp	DCF.91.405.5LT	DCC.91.405.5LA		
DCC.91.CP1.LAG	Coax type C Fluidic/Pneumatic P1	DCC.91.384.5LA	DCC.91.10P.1LA		
DCC.91.F12.LAG	F1 and F2 Fiber	DCC.91.312.5LA			
DCC.91.C0R.LAG	OR Series HV, Fluidic/Pneumatic & Coax	DCF.91.270.1LT			

DCC Manual



DCF Automatic



Manually operated extractors offer better control when extracting crimp contacts from an insulator. The extractor’s tube allows the crimp clips to completely collapse before applying final removal force by thumb. This change also allows consolidation of crimp contact extraction tools from a variety of sizes to



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just one per contact diameter, regardless of contact gender. This change affects all crimp contacts used in B, S, K, E, M, F, W and V Series connectors.

The online catalogs have been updated with the new thumb operated references and the latest version of the [Toolinator](#) guide is available for download. The legacy automatic versions can still be used, however after inventory is depleted only the new thumb operated versions will be sold.