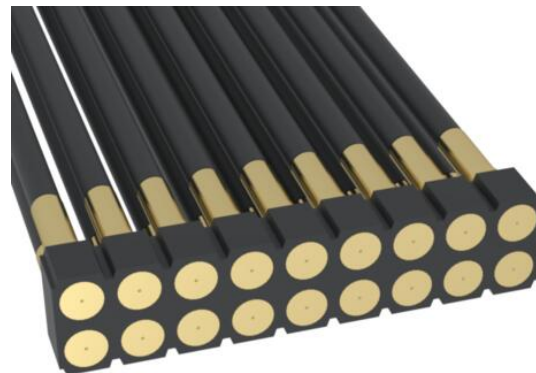
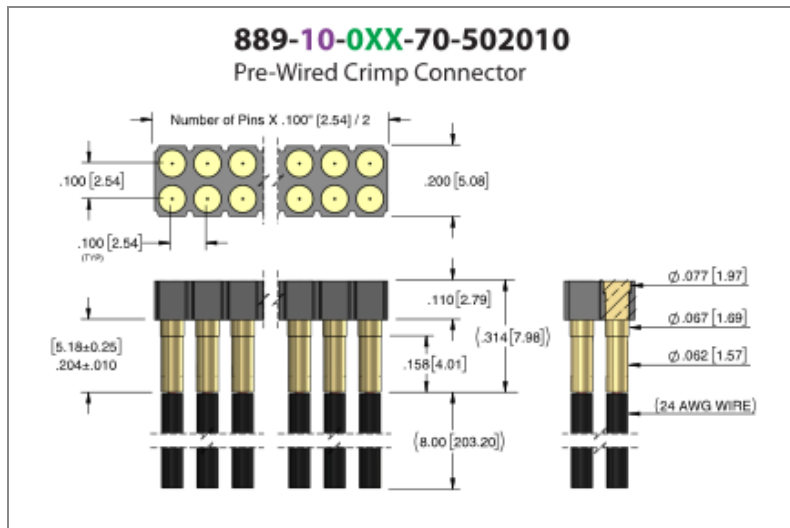




PRODUCT NUMBER: 889-10-018-70-502010

www.mill-max.com
DATA SHEET



889-10-018-70-502010- SPECIFICATIONS

General Info	
Description¹: Wire Termination Target Header	
# Pins:	18
RoHS²:	Yes
Product Lifecycle:	Active

Materials	
Shell Plating:	10 μ " Gold over 100 μ " Nickel
Inner Plating:	
Insulator Material:	Nylon 46

Technical Specs	
Temperature Range³:	-55/+125° C

NOTES:

1. Standard Tolerances

Assembly tolerance: $\pm .010"$ (.25mm)

Connector Length "L"

Connector Length "L"	Tolerance
$L \leq 2"$ ($L \leq 50.8$ mm)	$\pm .005"$ ($\pm .127$ mm)
$2 < L \leq 3"$ ($50.8 < L \leq 76.2$ mm)	$+ .007 / - .006"$ ($+ .178 / - .152$ mm)
$3 < L \leq 4"$ ($76.2 < L \leq 101.6$ mm)	$+ .009 / - .007"$ ($+ .229 / - .178$ mm)
$4 < L \leq 5"$ ($101.6 < L \leq 127$ mm)	$+ .011 / - .008"$ ($+ .279 / - .203$ mm)
$5 < L \leq 6.4"$ ($127 < L \leq 162.56$ mm)	$+ .013 / - .009"$ ($+ .330 / - .229$ mm)

Insulator width: $\pm .005$ (.13mm)

Insulator height: $\pm .005$ (.13mm)

Co-planarity of SMT connectors: .005" (.13mm) up to 1" (25.4mm) in connector length

Insulator Flatness: .005" (.13mm) up to 1" (25.4mm) in connector length

Pin Length: $\pm .005$ (.13mm)

Pin Diameter: $\pm .002$ (.051mm)

Pin Angle: $\pm 2^\circ$

2. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).
3. Per IEC 60512-11-(4,-9,-10,-12)

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/introduction-to-spring-loaded-pogo-pins-connectors>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)