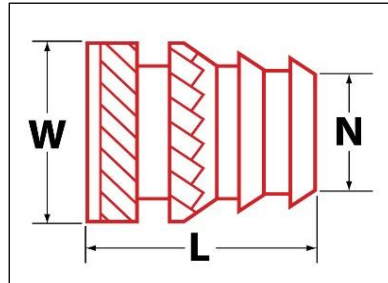




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Ultrasonic/Heat Stake Insert for Plastic



SPECS:

Part No: DV-428-TH

Style: Tapered; Double Vane

Installation Method: Ultrasonic or Heat Staking

Material: Brass

For Use In: Thermoplastic

Internal Thread: 1/4-28

Overall Length/in (L): 0.500

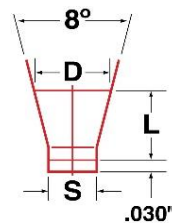
Insert Diameter/in (W): 0.375

Pilot Diameter/in (N): 0.332

*Rec. Hole Size/in (D): 0.363

*Rec. Hole Size/in (S): 0.321

Hole depth should be a minimum of .030" greater than the insert length in blind holes.



* Hole size requirements may vary depending on a number of factors, including material and tools.
We recommend that you test your application prior to production.