

HB LED Inner Box and MBB Change Notification

Customer Name: HB LED Customers PCN Reference Number: PCN-06050

Date Issued: May 31, 2024

Please be advised that Cree LED has qualified the following changes about the HB LED inner box and moisture barrier bag (MBB).

Please review the additional PCN information below.

Affected Product

Table 1.0 provides a list of product series affected by this change:

Table 1.0 Affected Products List

Cree LED Order Code
*LV1S-***-****
LM2-***
LMU-***
LMX-***-****
LQ6-***
LV6-***
LMV-***-***
LY6-***
LX6-***
LW6-***-***
CV94*-***-****

All HB LEDs with the packing method listed in Table 1.1 and Table 1.2 are affected by this change.

Description of the Change

Cree LED will be changing the size of the inner box and moisture-barrier bag (MBB). Table 1.1 and Table 1.2 show the current and new. In the pictures following the tables, POR indicates the current material.



1. Inner box change:

Table 1.1 Change Descriptions

Inner Box Change				
	Current	New	Remark	
Inner box with13" reel size	Box Height: 50 mm	Box Height: 34 mm		
Outer Box with13"	10 inner box / outer	15 inner box / outer	outer box size is	
reel size	box	box	unchanged	



Inner box with 13" reel size

2. moisture barrier bag (MBB) change:

Table 1.2 Change Descriptions

Moisture barrier bag (MBB) change				
	Current	New		
MBB with 13" reel size	MBB size: 440 mm X 420 mm	MBB size: 410 mm x 380 mm		
MBB material layers with 13" reel size	3 layers	4 layers		
MBB marking about CAUTION	4. If baking is required, devices may be baked for 24 hours at 80°C±5°C and <10% RH.	4. If baking is required, devices may be baked for 24 hours at 75 °C±5°C and <10% RH.		





MBB with 13" reel size

Reason for the Change

The change has been made to optimize the transportation of Cree LED's product.

Change Impact on Form, Fit, Function, or Reliability

This change has no impact on the form, fit, function or reliability of HB LEDs. The MBB before and after the changes may be mixed in the same delivery during the running change period; that would happen after the PCN is released.

Cree LED Contact Information

If you have any questions regarding this PCN please contact:

Table 3 PCN Contact

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