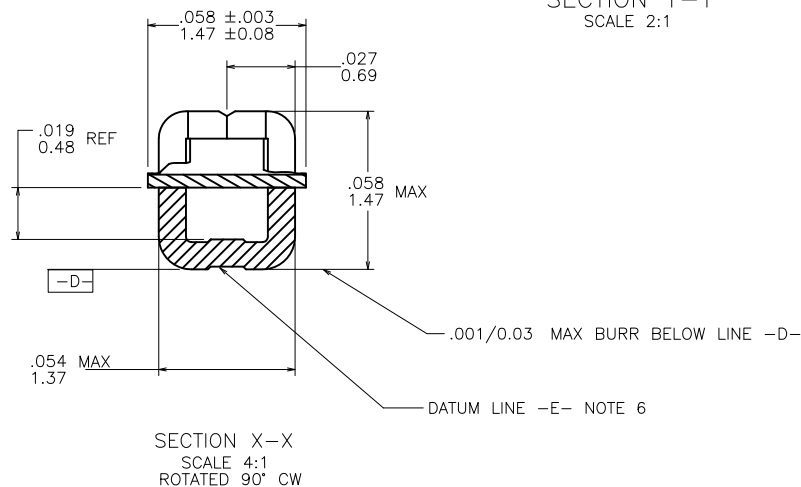
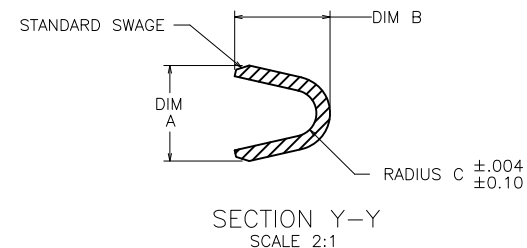
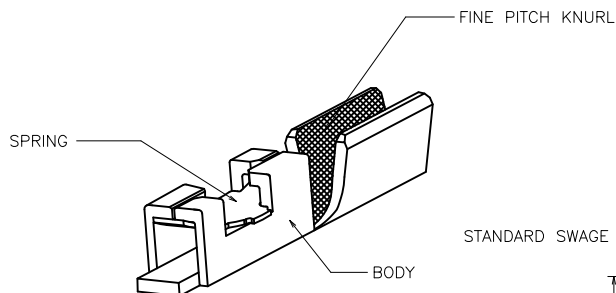
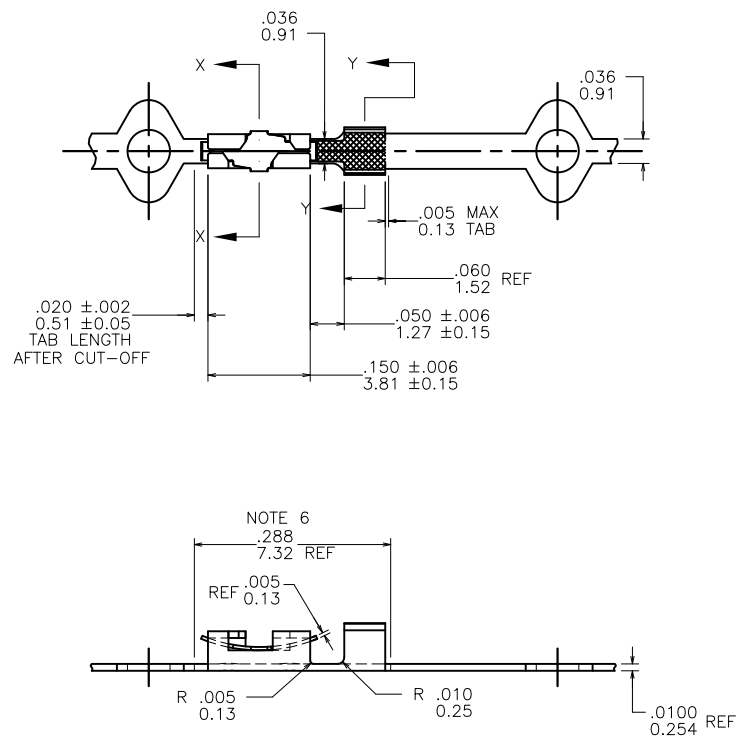


PRODUCT NUMBER
 SEE TABLE


mat'l. code				surface		tolerance		projection		product family			
SEE NOTE 1										PV TERMINALS			
ltr	ecn no	dr	date	tolerances unless otherwise specified						title			
D	V61320	EPK	1996-10-09	angles	1996	XX ±0.1/XX±3		INCH/MM	MINI PV™ RECEPT. C.T.W. SHORT WIRE BARREL SPECIAL				
E	V05-0269	VS	2005-04-19			XXX ±.005/XX±13							
F	V06-0218	HTB	2006-03-07			.XXXX ±.0020/XXX±.051							
G	V06-0625	HTB	2006-07-05										
H	V08-0117	HTB	2008-04-09	dr	L. SANDERS	1994-12-21			dwg no		sheet 1 of 2	size	
J	V08-0520	HTB	2008-12-03	chr	T. BREWBAKER	1994-12-21			91436		A4		
K	V12-0006	HTB	2012-01-05	appd	T. HANNA	1994-12-21			type		CUSTOMER Drawing		
sheet index		revision		K	K								
		sheet		1	2								



PRODUCT NUMBER	WIRE SIZE	WIRE BARREL		
		DIM A	DIM B	RADIUS C
91436-001	O B S O L E T E			
91436-001LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43
91436-002	O B S O L E T E			
91436-002LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28
91436-003	O B S O L E T E			
91436-003LF	O B S O L E T E			

NOTES:

- ①. TERMINAL MATERIAL: 1/4 HARD BRASS
 TERMINAL PLATING:
 CONTACT AREA: 30μ"/0.76μ Au OVER 50μ"/1.27μm Ni
 CONTACT SIDE: 50μ"/1.27μm NICKEL UNDERPLATE OVERALL
 WITH GOLD FLASH REQUIRED INSIDE CONTACT
 BOX AND WIRE BARREL ONLY.
 BACK OF TERMINAL: 30μ"/0.76μm NICKEL ONLY.
 SPRING MATERIAL: .005/0.13 THICK BeCu HEAT TREATED
 SPRING PLATING: Au
2. PART TO MATE WITH .025±.002/.640±.050 SQUARE PIN.
3. APPLICABLE SPECIFICATIONS:
 BUS-12-067: PRODUCT SPECIFICATION.
 TA-75: CRIMP METHODS FOR USE IN MINI LATCH HOUSING
 EXCEPT NO BELLMOUTH FRONT OR REAR.
4. PART TO BE LUBRICATED TO FACILITATE CRIMPING.
5. MAX. BURR ANY EDGE .0032/0.081
- ⑥. BOTTOM SURFACE OF TERMINAL SHALL BE STRAIGHT WITHIN
 .003/0.08 OVER .288/7.32 REF LENGTH AS MEASURED
 ALONG DATUM LINE -E- ESTABLISHED AT ½ OF .054/1.37 DIA.
 PERFECT FORM NOT REQUIRED AT MMC.
7. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND
 OTHER COUNTRY REGULATIONS AS DESCRIBED IN
 GS-22-008.
8. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO
 TO MANUFACTURING SOLDERING PROCESSES.

mat'l. code SEE NOTE 1				surface ☒	tolerance	projection	product family PV TERMINALS	
ltr	ecr no	dr	date	tolerances unless otherwise specified			title	
K				angles	XX ±.01/X±3 XXX ±.005/XX±13	INCH/MM	MINI PV™ RECEPT. C.T.W. SHORT WIRE BARREL SPECIAL	
				0° ±2'	XXXX ±.0020/XXX±.051	scale 1:1	dwg no	
		dr	L. SANDERS	1994-12-21			sheet 2 of 2 size	
		engr	T. HANNA	1994-12-21			91436 A4	
		chr	T. BREWBAKER	1994-12-21			type CUSTOMER Drawing	
		appd	T. HANNA	1994-12-21				
sheet index	revision sheet							