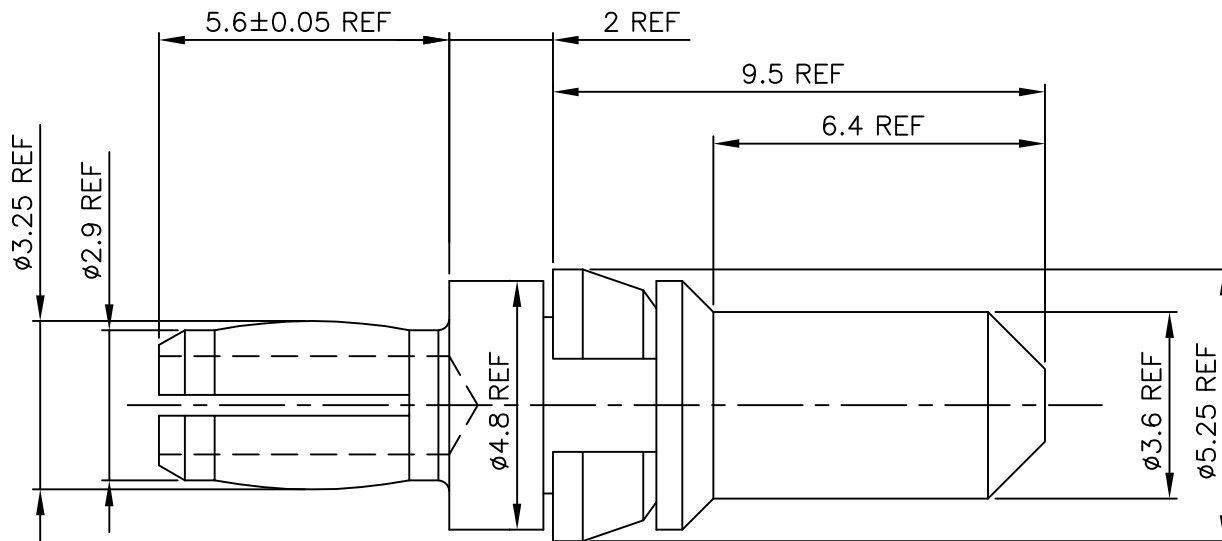
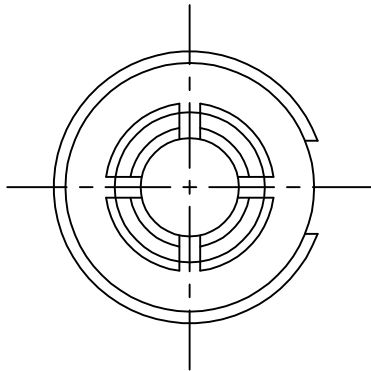


PRODUCT NUMBER
85977-001LF
85977-020LF SEE SHEET 2
85977-030LF SEE SHEET 3
85977-040LF SEE SHEET 4



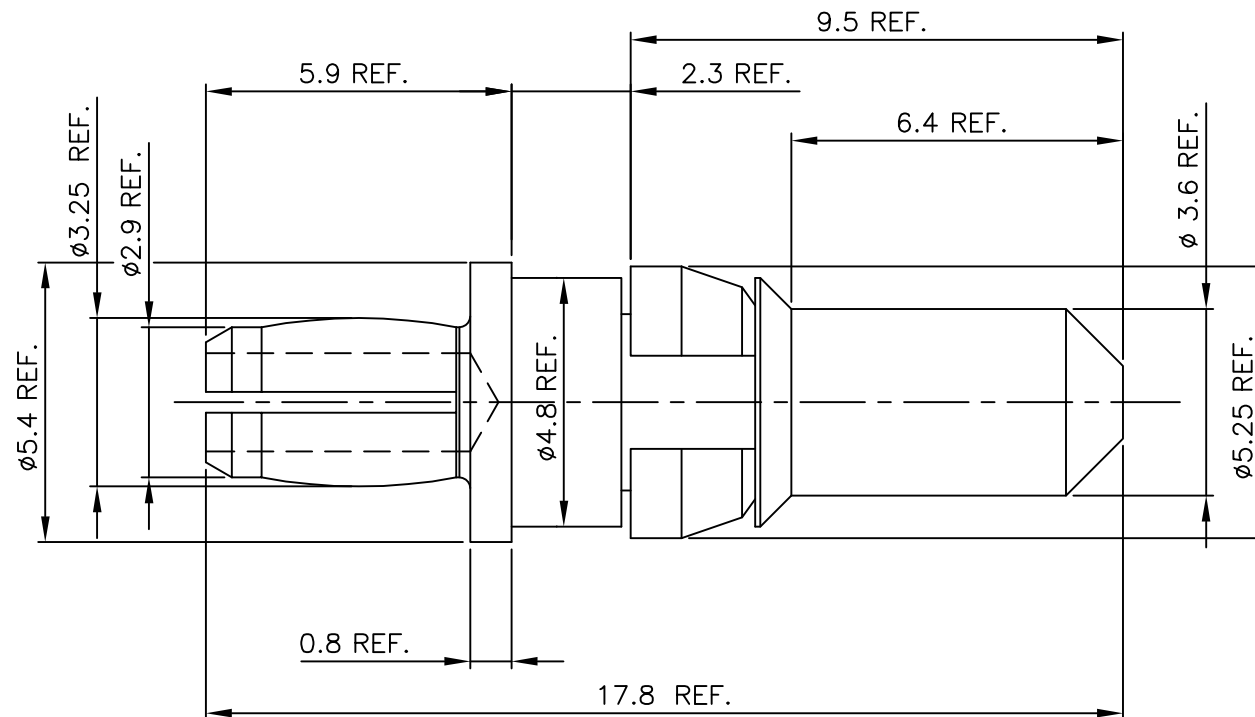
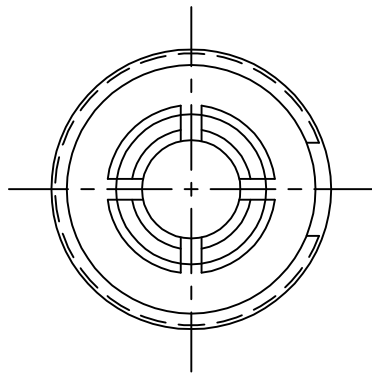
PCB HOLE SPECIFICATION:
DRILLED HOLE: 3.15±0.025
COPPER PLATING: 0.040 MIN.
TIN PLATING: 0.005 - 0.015
FINISHED HOLE: 3.00 +0.04/-0.06

NOTES:

- DIM. ACC. DIN 41626.
- THIS PRODUCT WITH "LF" SUFFIX MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS -22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260 DEGREE PEAK TEMPERATURE TO 30 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MINIMUM THICK PCB

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		FCI ELECTRONICS	
ltr	ecn no	dr	date						
A	H60560	MME	960929	linear		projection		title	
B	H70234	RMA	970404					DIN POWER HDR	
C	H80867	DDB	981214	angles				STR PF INSERT	
D	H90292	HME	990420	dr	D. de Bil	960606	mm	product famil	METRAL (tm)
E	pg05-0406	CLU	051021	enr	P. Schaik	960606		code	213
F	F11-0308	APA	110922	chr	P. Schaik	960606	scale	size dwg no	85977
				app	H. Cooijmans	960606	10:1	sheet	1 of 4
sheet index	revision sheet	E	E	E	E				
		2	3	4					

PRODUCT NUMBER
85977-020LF



NOTES:

- DIM. ACC. DIN 41626.
- THIS PRODUCT WITH "LF" SUFFIX MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS -22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260 DEGREE PEAK TEMPERATURE TO 30 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MINIMUM THICK PCB

PCB HOLE SPECIFICATION:

DRILLED HOLE: 3.15 ± 0.025

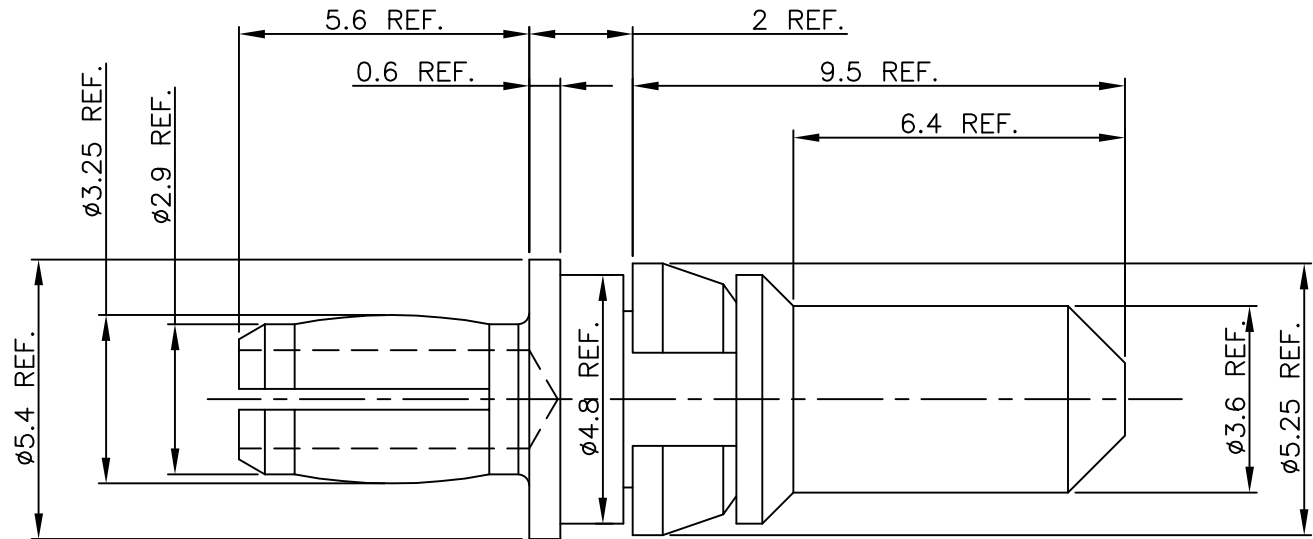
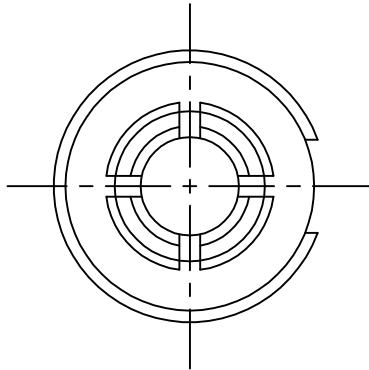
COPPER PLATING: 0.040 MIN.

TIN PLATING: 0.005 - 0.015

FINISHED HOLE: $3.00 +0.04/-0.06$

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		ELECTRONICS	
ltr	ecr	no	dr	date	linear	projection	title	FCI	www.fciconnect.com
F					angles	mm	DIN POWER HDR STR PF INSERT		
					dr	R. MATHIJSEN 970404	product	family	METRAL (tm)
					enr	P. Schalk 970404	size	dwg no	213
					chr	P. Schalk 970404	scale	85977	sheet
					app	P. Schalk 970404	10:1		2 of -
sheet	revision								
index	sheet								

PRODUCT NUMBER
85977-030LF



NOTES:

1. DIM. ACC. DIN 41626.
2. THIS PRODUCT WITH "LF" SUFFIX MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS -22-008.
3. THE HOUSING WILL WITHSTAND EXPOSURE TO 260 DEGREE PEAK TEMPERATURE TO 30 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MINIMUM THICK PCB

PCB HOLE SPECIFICATION:

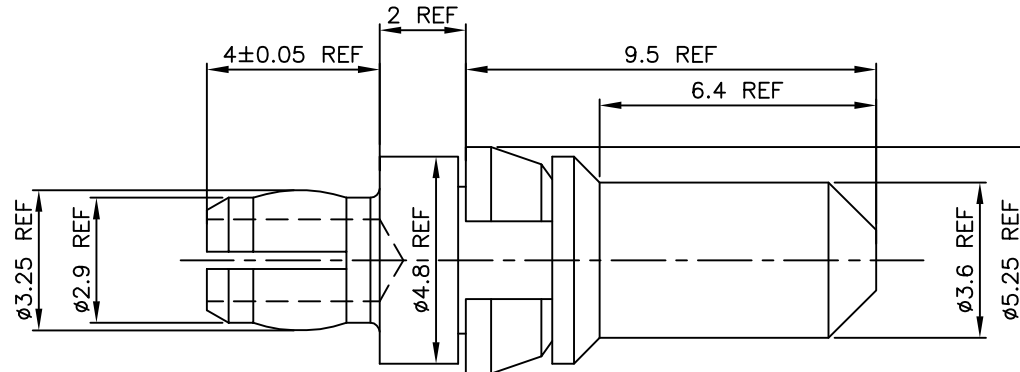
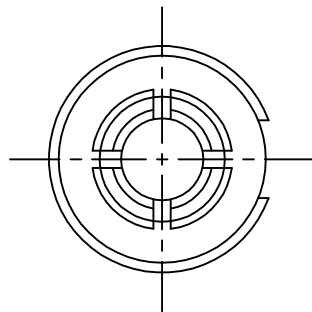
DRILLED HOLE: 3.15 ± 0.025

COPPER PLATING: 0.040 MIN.

TIN PLATING: 0.005 - 0.015

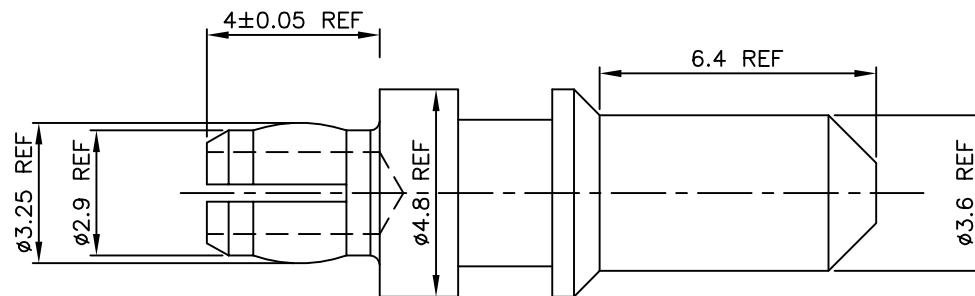
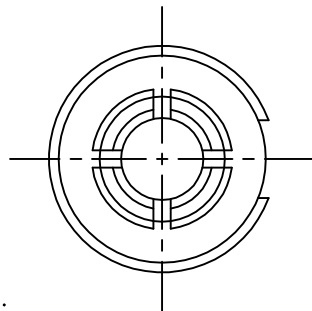
FINISHED HOLE: $3.00 +0.04/-0.06$

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		FCI ELECTRONICS	
ltr	ecr	no	dr	date	linear	projection		title	www.fciconnect.com
F					angles			DIN POWER HDR	
					dr	D. de Bil	981214	STR PF INSERT	
					enr	M. Loman	981214	product famil	METRAL (tm)
					chr	M. Loman	981214	size dwg no	213
					app	M. Loman	981214	scale	10:1
sheet index	revision sheet							A3	85977
									3 of -



PRODUCT NUMBER
85977-040LF

WITH METAL CLIP



PRODUCT NUMBER
85977-040CLF

WITHOUT METAL CLIP

NOTES:

1. DIM. ACC. DIN 41626.
2. THIS PRODUCT WITH "LF" SUFFIX MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS -22-008.
3. THE HOUSING WILL WITHSTAND EXPOSURE TO 260 DEGREE PEAK TEMPERATURE TO 30 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6 mm MINIMUM THICK PCB

PCB HOLE SPECIFICATION:

DRILLED HOLE: 3.15±0.025

COPPER PLATING: 0.040 MIN.

TIN PLATING: 0.005 - 0.015

FINISHED HOLE: 3.00 +0.04/-0.06

mat'l. code				tolerances unless otherwise specified			CUSTOMER COPY		FCI ELECTRONICS	
ltr	ecr	no	dr	date	linear		projection		title	DIN POWER HDR
F					angles				STR PF 4mm TAIL	
					dr	D. de Bil	990302	mm	product fam	METRAL (tm)
					enr	M. Loman	990302	scale	size dwg no	213
					chr	M. Loman	990302	10:1	85977	sheet 4 of -
					app	H. Cooijmans	990302			
sheet index	revision sheet									