



Product Change Notification

Date Issued :	May 17, 2024	PCN Number :	515298
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement		
Description of Change :	This notification is to inform you about equipment transfer that have been used to manufacture impacted part(s). Equipment have been moved to different site/ location/ premises. No changes will be made to product as part of this change.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	April 18, 2025		
Customer Sample Availability Date:	November 29, 2024		
Last date to request Samples by Customer : January 31, 2025			
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
Traceability Code Markings / Date :	Product made after planned implementation date can contain the change		

Before Picture

PCN OVERVIEW

- As a valued customer, Molex is notifying you we are continuing our manufacturing footprint optimization and production consolidation process. This consolidation will create further production synergy around similar type products, manufacturing processes, and customer market segments.
- Starting in October 2024**, Molex will begin transferring injection molds for finished goods from our Lincoln, Nebraska plant to our plant located in Bangalore, India. Our priority is ensuring continuity of supply during the transfer period.
- If your product is not sourced from Lincoln, NE USA, you are not impacted by this transfer.

Lincoln, Nebraska Sending Plant



Injection molds



Transfer to

Bangalore, India Receiving Plant



After Picture

PCN DETAILS

- Some molded housings are considered Finished Goods (FG's) requiring no further processing or value add prior to being sold and shipped directly to our customers. Shipments of injection molds for these FG's will start in October 2024 with the last mold will being transferred by mid-November 2024.
- Only injection molds are being transferred. No molding presses or other auxiliary equipment is being transferred.
- No resin supplier changes are being made. Resin will continue to be sourced from the same supplier however the manufacturing location of the resin may change to maintain or improve local sourcing service levels. Packaging item will be localized, there won't be any DU & MLQ impact
- **Product Impact** – no change to form, fit or function. **Molex part numbers impacted** – see attached list
- Qualification Reports and samples available upon request
- To streamline the qualification and customer approval process, a qualification FG with the greatest customer impact has been identified and highlighted in the following chart

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Additional Information :

- Part Numbers highlighted in red will be used for mold qualification purposes. Samples and FAI data will be available based on below dates.
- Other part numbers may be considered for Mold qualification purposes with extended lead times.

Mold #	Mold Transfer Date	Part Numbers	Planned Buffer Quantity	Mold Qualification	Qualified Sample and Data Availability	PCN planned implementation
LD154503	02 10 2024	3091022	4,80,000	16 11 2024	23 11 2024	21 02 2025
LD154504	02 10 2024	3095022	10,20,000	16 11 2024	23 11 2024	21 02 2025
		3097022	0			
L4247401	02 10 2024	16090090	93,000	16 11 2024	23 11 2024	21 02 2025
		16090061	96,000	16 11 2024	23 11 2024	21 02 2025
L4247405	02 10 2024	16090100	1,29,000	16 11 2024	23 11 2024	21 02 2025
		15060101	22,000			
		424741041	0			
L4247406	02 10 2024	16090240	5,500	16 11 2024	23 11 2024	21 02 2025
		15060241	0			
		50361685	1,12,000			
		50361686	1,20,000			
		424740641	0			
		424740645	0			
LD199102	16 10 2024	19091042	0	30 11 2024	07 12 2024	07 03 2025
		19091043	0			
LD199101	16 10 2024	19092001	0	30 11 2024	07 12 2024	07 03 2025
L4376001	16 10 2024	40760001	900	30 11 2024	07 12 2024	07 03 2025
L4391401	16 10 2024	439141101	9,000	30 11 2024	07 12 2024	07 03 2025
		439141102	3,600			
		439141103	16,000			
		439141104	6,300			
		439141105	5,760			
L4398001	16 10 2024	439801001	50,000	30 11 2024	07 12 2024	07 03 2025
		439801002	0			
		439801003	6,000			
		439801004	12,000			
		439801005	8,000			
L4393802	16 10 2024	43982101	9,600	30 11 2024	07 12 2024	07 03 2025
		43982102	0			
		43982103	0			
		43982104	6,264			
		43982105	0			
		43982201	0			
		43982202	0			
		43982203	0			
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		43982205	0			

Mold #	Mold Transfer Date	Part Numbers	Planned Buffer Quantity	Mold Qualification	Qualified Sample and Data Availability	PCN planned implementation
L4247502	11/13/2024	15060065	0			
		15060066	120,000			
		424750641	6,000			
		424750081	412,500	12/28/2024	1/4/2025	4/4/2025
		435580612	0			
		435580622	24,000			
L4368001	11/13/2024	436801002	0			
		436801003	12,000			
L4368002	11/13/2024	436801004	0			
		436801005	0			
		436801006	0			
		436802002	0			
		436802003	0			
		436802004	44,800			
		436802005	0			
		436802006	60,000			
		436803002	0			
		436803003	0			
		436803004	0			
		436803005	0			
		436803006	0			
L4456202	11/13/2024	445620003	998,400	12/28/2024	1/4/2025	4/4/2025
L4369001	11/13/2024	1726732002	0			
		1726732003	0			
		1726733002	28,500	12/28/2024	1/4/2025	4/4/2025
		1726733003	0			
L4368002	11/13/2024	1726732004	14,700	12/28/2024	1/4/2025	4/4/2025
		1726732005	0			
		1726732006	0			
		1726733004	0			
		1726733005	0			
		1726733006	0			

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You may address inquiries regarding this PCN by clicking on the below link

mailto:pcn_coordinator@molex.com?subject=PCN_Notification:515298

or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 515298** " in the e-mail Subject line for faster response.

Molex, LLC

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Lisle, IL 60532

TEL (800) 786-6539

www.molex.com

PCN No Part List

515298 [0003091022](#)

515298 [0003092022](#)

515298 [0003097022](#)

515298 [0015060060](#)

515298 [0015060061](#)

515298 [0015060065](#)

515298 [0015060066](#)

515298 [0015060100](#)

515298 [0015060101](#)

515298 [0015060240](#)

515298 [0015060241](#)

515298 [0019091042](#)

515298 [0019091043](#)

515298 [0019092031](#)

515298 [0050361685](#)

515298 [0050361686](#)

515298 [0367691015](#)

515298 [0367691192](#)

515298 [0367691823](#)

515298 [0367691824](#)

515298 [0367950077](#)

515298 [0424740641](#)

515298 [0424741041](#)

515298 [0424750661](#)

515298 [0435580622](#)

515298 [0436801003](#)

515298 [0436801004](#)

515298 [0436801006](#)

515298 [0436802002](#)

515298 [0436802003](#)

515298 [0436802004](#)

515298 [0436802005](#)

515298 [0436802006](#)

515298 [0436803003](#)

515298 [0436803004](#)

515298 [0436803005](#)

515298 [0436803006](#)

515298 [0437600001](#)

515298 [0439141101](#)

515298 [0439141102](#)

515298 [0439141103](#)

515298 [0439141104](#)

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515298 [0439382101](#)

515298 [0439382102](#)

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