

A

B

C

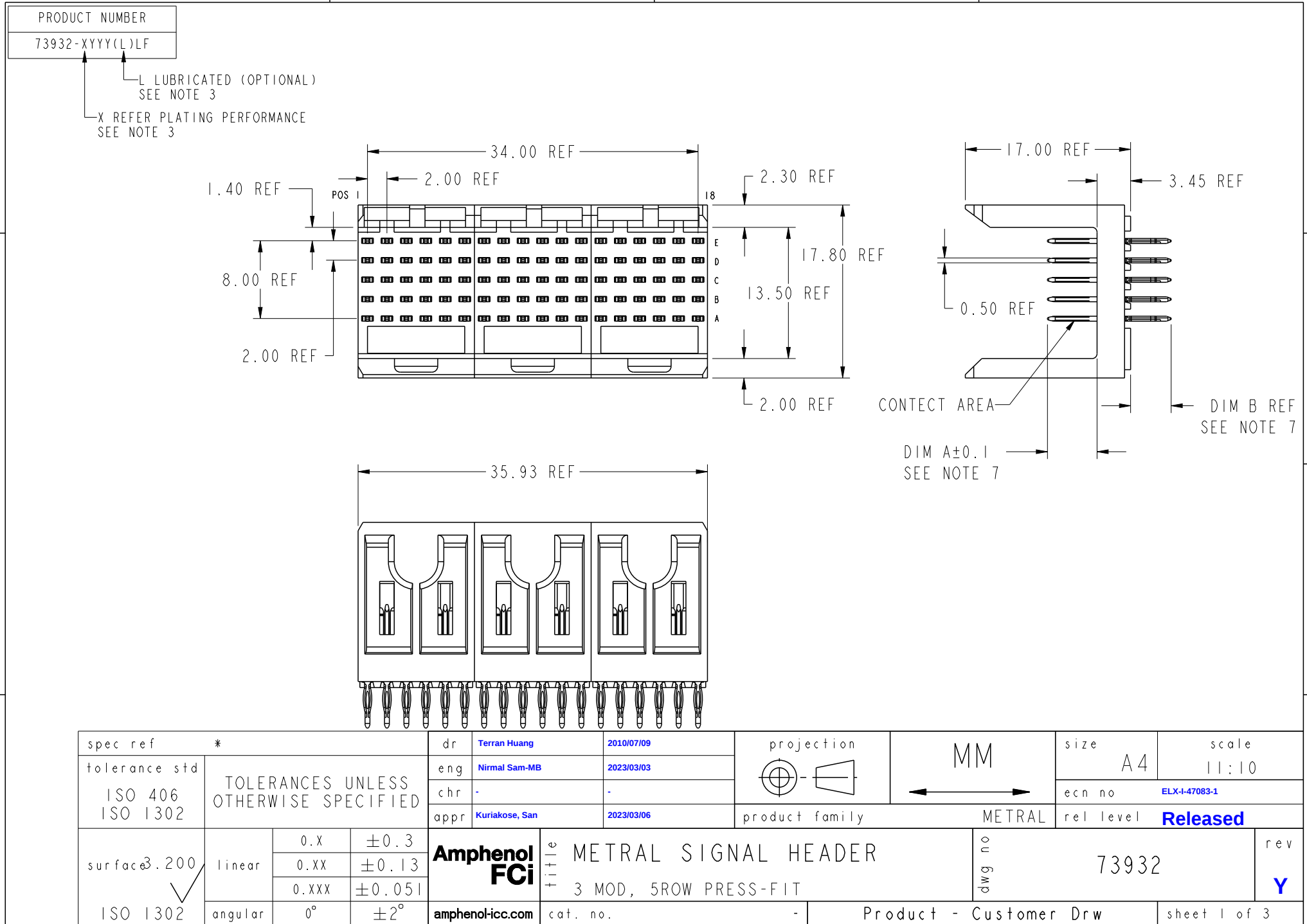
D

A

B

C

D



A

B

C

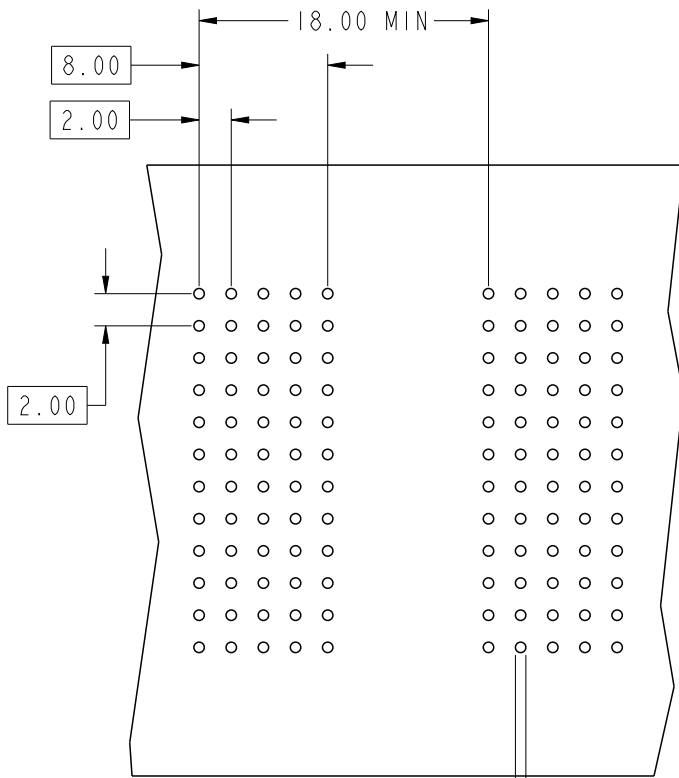
D

A

B

C

D



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
19	8.00	4.30

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- MATERIAL : BODY : THERMOPLASTIC UL94-V0.
: CONTACT : COPPER ALLOY.
- FOR PLATING PERFORMANCE REFER DRAWING # 10159408.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180
- APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- THE PRODUCTS MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
- ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. THE Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
- A  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		21:10			
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		Nirmal Sam-MB		2023/03/03						ecn no		ELX-I-47083-1							
ISO 406				chr		-		-						rel level		Released							
ISO 1302				appr		Kuriakose, San		2023/03/06						product family		METRAL							
surface		3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		73932		rev		Y	
				0.XX		±0.13																	
				0.XXX		±0.051																	
ISO 1302		angular		0°		±2°		amphenol-icc.com		cat. no.		-		Product - Customer Drw		sheet 2 of 3							

Crea File: ELX-MC-AAC, REV F, 2020-12-21

2

3

PDS: Rev :Y

STATUS:Released

Printed: Mar 06, 2023

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X001LF	E	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

[illegible][illegible]

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X004LF	E	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X005LF	E	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

[illegible]

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X007LF	E	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	C	1	2	2	2	2	1	2	2	2	1	3	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

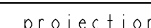
METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
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	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
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	C	1	2	2	2	2	1	2	2	2	1	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						
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73932-X010LF	E	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	1	2	2	2	2	1	2	2	2	1	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	-	-	2	-	-	-
	A	2	2	2	2	2	2	2	2	2	-	2	2	-	2	2	-	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X011LF	E	2	2	2	2	2	2	2	-	2	2	-	2	2	2	2	2	2	2
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	C	1	2	2	2	2	1	2	2	2	1	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	-	2	2	-	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	-	2	2	-	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
73932-X012LF	E	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	C	1	3	2	2	2	1	2	2	2	1	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

spec ref		*		dr	Terran Huang	2010/07/09			size	A4	scale	11:10
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Nirmal Sam-MB	2023/03/03			ecn no	ELX-I-47083-1		
ISO 406 ISO 1302				chr	-	-			rel level			Released
				appr	Kuriakose, San	2023/03/06	product family		METRAL			
surface 3.200 ISO 1302			linear	0.X	±0.3	Amphenol FCI	title METRAL SIGNAL HEADER 3 MOD, 5ROW PRESS-FIT		dwg no	73932		rev Y
				0.XX	±0.13							
				0.XXX	±0.051							
ISO 1302		angular	0°	±2°	amphenol-icc.com	cat. no.	-	Product - Customer Drw			sheet 3 of 3	