

Garant**GARANT Master Tap INOX machine tap HSS-E-PM, TiAlN, UNF: 2-64****Order data**

Order number	133406 2-64
GTIN	4062406208080
Item class	111

Description**Version:**

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity.**

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E PM

Standard: DIN 371

Threads per inch: 64

Thread Ø: 2.18 mm

Overall length L: 45 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 1.85 mm

Technical description

Threads per inch	64
Overall length L	45 mm
Number of cutting edges Z	3
Thread pitch	0.399 mm
Thread type	UNF

Tapping hole Ø	1.85 mm
Shank Ø D _s	2.8 mm
Thread Ø	2.18 mm
Standard	DIN 371
Thread depth	6.54 mm
Tool material	HSS E PM
Thread size	2-64 UNF
Shank square □	2.1 mm
Number of clamping slots	3
Series	Master Tap
Coating	TiAlN
Flank angle	60°
Tolerance class	2BX
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	N
Steel < 750 N/mm ²	suitable only under restricted conditions	23 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	P

Steel < 1100 N/mm ²	suitable	12 m/min	P
INOX < 900 N/mm ²	suitable	11 m/min	M
INOX > 900 N/mm ²	suitable	9 m/min	M
Oil	suitable		
wet maximum	suitable		