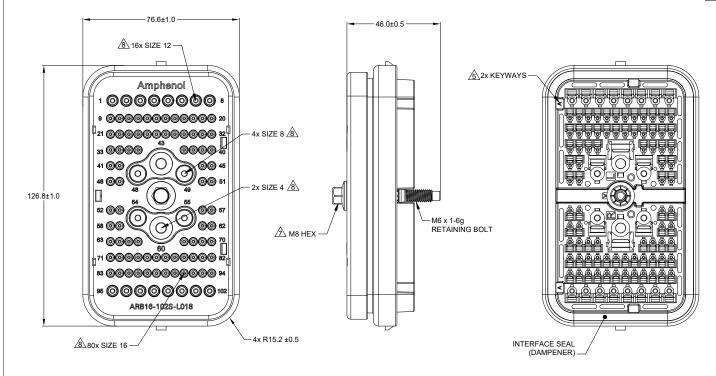
		REVISIONS			
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	08/MAY/23	VITO	TOMMY





102 POS, PLUG, SOCKET,ARB SERIES,KEYED, REDUCED SEAL,BLACK

DWG NO:

ARB16-102SxR-L018

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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

HOUSING, END CAP: THERMOPLASTIC, BLACK WIRE SEAL, INTERFACE SEAL, O-RING: SILICONE RUBBER THREADED INSERT, SCREW: STAINLESS STEEL

2. MODIFICATIONS: REDUCED DIAMETER WIRE SEAL;

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC
- 3.3 INSULATION RESISTANCE: 1000 MEGOHMS MIN @ 25°C
- 3.4 MOISTURE RESISTANCE:

1968 (IM OF WATER FOR A PERIOD OF 24 HOURS, MATED CONDITION);

- CONDITION); IP69K(MATED CONDITION)
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: ARB12-102PxR-XXXX RECEPTACLE,ARBF-1x INTERFACE FLANGE, (x = A,B,C,D KEYS ; XXXX = ALL MODIFICATIONS)

5 SEE SHEET 2 FOR OTHER KEY ARRANGEMENTS

6. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY

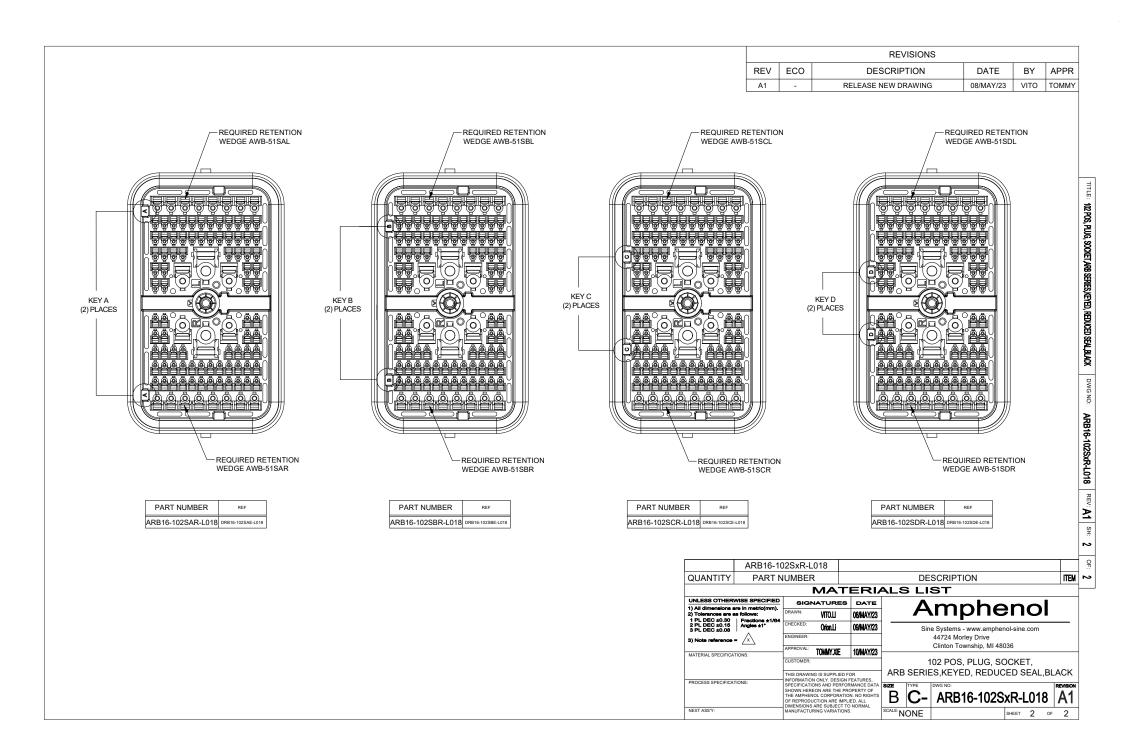
MATING TORQUE REQUIREMENT: 30 - 35 IN-LB [3.38 - 3.95 NM]

8. ITEMS SOLD SEPARATELY: WEDGE: AWB-51SxR AND AWB-51SxL (x = A,B,C,D KEYS) INTERFACE FLANGE: ARBF-1x (x = A,B,C,D KEYS)

9. CONTACT SIZE AND REAR SEAL WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
4	6.63 mm (.261 in)	7.42 mm (.292 in)	6 AWG (16-13.0 mm ²)	100 AMPS
8	3.43 mm (.135 in)	5.59 mm (.220 in)	8 - 10 AWG (10.0 - 5.0 mm ²)	60 AMPS
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10 - 14 AWG (6.0 - 2.0 mm ²)	25 AMPS
16	1.35 mm (.053 in)	3.05 mm (.120 in)	14 - 20 AWG (2.0 - 0.5 mm ²)	13 AMPS

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	SEE S	SHEET 2							
QUANTITY	PART N	NUMBER		DESCRIPTION IT		ITEN	M		
MATER			ERI	ALS LI	ST			7	
UNLESS OTHERWISE SPECIFIED SIGNATURE		ATURES	DATE	^	mnh	one	<u> </u>		
All dimensions a Tolerances are a PL DEC ±0.30		DRAWN:	VITO.LI	08/MAY/23	/	mph	enc)I	
2 PL DEC ±0.15 3 PL DEC ±0.08	Angles ±1*	CHECKED:	Orion.Li	09/MAY/23	Si	ne Systems - www.an	nphenol-sine.com	n	
3) Note reference	- 🗴	ENGINEER:			44724 Morley Drive Clinton Township, MI 48036				
MATERIAL SPECIFICA	TIONS:	APPROVAL:	TOMMY.XIE	10/MAY/23		Clinton Township, N	11 40030		\dashv
WEIGHT: 2	307a	CUSTOMER:				102 POS, PLUG	, ,		
			IG IS SUPPLIED		ARB SERIES,KEYED, REDUCED SEAL,BL		L,BLACK		
PROCESS SPECIFICATIONS:		SPECIFICATION SHOWN HERE THE AMPHEN OF REPRODU DIMENSIONS	ONS AND PERF	ORMANCE DATA PROPERTY OF ION. NO RIGHTS PLIED. ALL	B C-	ARB16-10		18 A1	
		INFINE PROTO			NONE		SHEET 1	or 2	



A Series™ - Contact Size 4 Options (Works with: ATHD and DuraMate Series)

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Туре	Amps
AT60-203-04141-4	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT60-204-0490	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	6	Machined	100A
AT62-203-04141-4	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT62-203-04141	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	6	Machined	100A

	Tooling - Machined Contacts
Part Number	Description
WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
WA23-138DA	Die Assembly -for Heavy Duty Pneumatic Crimp Tool, Size 4
WA23-11	Contact Locator, Size 4
96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires
AT11-027-0405	Contact Removal Tool, Plastic, Size 4, 4AWG

A Series™ - Contact Size 8 Options (Works with: ATHD and DuraMate Series)

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Туре	Amps
AT60-204-08141	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT62-203-08141	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT60-204-08141-16	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	6	Machined	60A
AT62-203-08141-16	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	6	Machined	60A

	Tooling - Machined Contacts
Part Number	Description
WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
WA23-2	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 8
WA23-3	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 6
WA23-10	Contact Locator, Size 6 and Size 8
96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires
AT114008	Contact Removal Tool, Plastic, Size 8, 8-10AWG

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

	Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре	
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined	
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined	
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined	
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined	
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined	
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined	

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				effective
	Part Number Description Size AWG				Туре
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

	Tooling - Machined Contacts		
Part Number	Description		
AUTK-12	Hand Crimp Tool, Size 12		
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20		
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20		
CA-5E12 Pneumatic Crimp Tool, Size 12/16/20			
M300-25A Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG			
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG		

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
ATRT-100	Contact and Wedgelock Extraction Tool	
AT11-337-1205	Contact Removal Tool, Plastic, Size 12	

	Sealing Plugs (For both Machined or Stamped & Formed Contacts)			
Part Number Description		Description		
	A114017	Sealing Plug, Size 12, White		

Stamped & Formed Contacts, Sockets & Pins				
Description	Size	AWG	Type	
Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed	
Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed	
Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed	
Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed	
Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed	
Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed	
Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed	
Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed	
	Description Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated	DescriptionSizeMale Contact - Pin, Gold-plated12Female Contact - Socket, Gold-plated12Male Contact - Pin, Nickel-plated12Female Contact - Socket, Nickel-plated12Male Contact - Pin, Gold-plated12Female Contact - Socket, Gold-plated12Male Contact - Pin, Nickel-plated12Male Contact - Pin, Nickel-plated12	DescriptionSizeAWGMale Contact - Pin, Gold-plated1210-12Female Contact - Socket, Gold-plated1210-12Male Contact - Pin, Nickel-plated1210-12Female Contact - Socket, Nickel-plated1210-12Male Contact - Pin, Gold-plated1212-14Female Contact - Socket, Gold-plated1212-14Male Contact - Pin, Nickel-plated1212-14	

	Tooling - Stamped & Formed Contacts		
Part Number	Description		
MFX-3973	Crimp Die - Size 12		
MFX-3985	Crimp Die - Svize 12, 10-12AWG -02XX Series		
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG		
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG		

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts		
Part Number	Description	
AUTK-16	Hand Crimp Tool, Size 16	
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20	
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20	
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20	

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
ATRT-100	Contact and Wedgelock Extraction Tool	
AT11-310-1605	Contact Removal Tool, Plastic, Size 16	

Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
A114017	Sealing Plug, Size 16, White	
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black	
AT13-217-1605	Locking Sealing Plug, Size 16, Grey	
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red	

Stamped & Formed Contacts, Sockets & Pins			
Description	Size	AWG	Туре
Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed
Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed
Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed
Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed
Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed
Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed
Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed
Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed
Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed
Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed
Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed
Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed
	Description Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Nickel-plated Male Contact - Socket, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Nickel-plated Female Contact - Socket, Nickel-plated Male Contact - Pin, Gold-plated Female Contact - Socket, Gold-plated Male Contact - Pin, Tin-plated Female Contact - Pin, Tin-plated Male Contact - Pin, Nickel-plated Male Contact - Pin, Gold-plated	DescriptionSizeMale Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Nickel-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Pin, Gold-plated16Male Contact - Pin, Mickel-plated16Female Contact - Socket, Gold-plated16Female Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16Female Contact - Socket, Gold-plated16Male Contact - Pin, Tin-plated16Female Contact - Pin, Tin-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Female Contact - Socket, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Nickel-plated16Male Contact - Pin, Gold-plated16	DescriptionSizeAWGMale Contact - Pin, Nickel-plated1614-18Female Contact - Socket, Nickel-plated1614-18Male Contact - Pin, Gold-plated1614-18Female Contact - Socket, Gold-plated1614-18Male Contact - Pin, Nickel-plated1616-18Female Contact - Socket, Nickel-plated1616-18Male Contact - Pin, Gold-plated1616-18Female Contact - Socket, Gold-plated1616-18Male Contact - Pin, Nickel-plated1616-20Female Contact - Socket, Nickel-plated1616-20Male Contact - Pin, Gold-plated1616-20Female Contact - Socket, Gold-plated1616-20Male Contact - Pin, Tin-plated1616-20Female Contact - Pin, Tin-plated1616-20Male Contact - Pin, Nickel-plated1616-20Male Contact - Socket, Tin-plated1616-20Male Contact - Pin, Nickel-plated1620-22Female Contact - Socket, Nickel-plated1620-22Male Contact - Pin, Gold-plated1620-22

Tooling - Stamped & Formed Contacts		
MFX-3950	Crimp Die - Size 16, 18-20AWG	
MFX-3953	Crimp Die - Size 16, 16-18AWG	
MFX-3975	Crimp Die - Size 16, 14-16AWG	
MFX-3990	Crimp Die - Size 16, 20-22AWG	
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG	
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG	
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG	