



御中		Issue No. / 発行№ : PC-0031364				
		Issue date / 発行日 : 2023/11/27				
<h2 style="text-align: center;">工程変更連絡書</h2> <h3 style="text-align: center;">Process Change Notice</h3>		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.				
		承認 (Approval)	査閲 (Review)	作成 (Created by)		
		塚本	稲垣	本田		
貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。 本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します We truly appreciate your significant support always. We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.						
貴社品番/Customer's product number		弊社品番/Product number by Hirose 230-5001-9- 50(Representative/Please see separate sheet)				
貴社品名/Product name by Hirose		DX10M-20S(50)(Representative/Please see separate sheet)				
Content of change / 変更内容	Change 1	区分 Type	理由 Reason			
	Change 2	区分 Type	理由 Reason			
	変更前 Before the change		変更後 After the change			
	① Japan domestic company (SG Company)  		① Japan domestic company (SS Company) ② Adding a Shot Blast Process  			
	影響範囲 The scope that will be affected.					
Along with the renewal of die for the die casting section, the outsourcing will be changed and a processing to be added. Quality shall be improved by adding a shot blasting process. With the shot blasting, there will be a difference in gloss as shown in the pictures on the left.		・外観の変更 Appearance 有 change ・含有物質変更 Containing substance 無 No change				
Execution schedule of the change plan / 変更実施計画	日程 Schedule	Sept.1	Oct.1	Nov.1	Dec.1	Jan.1
	工程整備 Preparation of process			➡		
	標準類の整備 Preparation of standards, etc.					
	トライ / Trial			➡		
	作業者教育 Education on operators			➡		
	製品評価試験 Product evaluation test			➡		
	サンプル提出 Submission of sample			➡➡		
	初品検査結果提出 Submission of the initial product inspection result					
量産納入予定日 Scheduled delivery date of mass production products	2023年12月予定 Scheduled in December 2023			備考 Remarks		
変更計画可否回答希望日 Date of your acknowledgement	2023年11月27日 December 11, 2023					

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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer company name:	
<b>変更計画可否回答書</b> Answer to the change plan notification (approval)	製品名 Product name :	DX10M-20S(50)(Representative/Please see separate sheet)	ご判定日 Judgment day
	変更内容 Content of change :	Renewal of mold, Production location change, Adding a —	ご担当者 Person in charge
変更計画可否 Approval or Disapproval for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other instructions			

## Target product list

Product code	Product name
230-5012-5-50	DX20M-14S(50)
230-0156-8-50	DX20A-36S(50)
230-0081-0-50	DX20-36S(50)
230-5002-1-50	DX10M-26S(50)
230-5003-4-50	DX10M-36S(50)
230-5069-2-50	DX10M-36SE(50)
230-5070-1-50	DX10M-50SE(50)
230-5004-7-50	DX10M-50S(50)
230-5067-7-50	DX10M-20SE(50)
230-5001-9-50	DX10M-20S(50)
230-5014-0-50	DX20M-26S(50)