

PCN Number:	20231207001.2		PCN Date:	December 07, 2023																			
Title:	Qualification of MIHO8 as an additional Fab site option for select ABCD05HV devices																						
Customer Contact:	Change Management team		Dept:	Quality Services																			
Proposed 1st Ship Date:	Jun 7, 2024		Sample requests accepted until:	Jan 7, 2024*																			
*Sample requests received after January 7, 2024 will not be supported.																							
Change Type:																							
☐	Assembly Site	☐	Design	☐	Wafer Bump Material																		
☐	Assembly Process	☐	Data Sheet	☐	Wafer Bump Process																		
☐	Assembly Materials	☐	Part number change	☒	Wafer Fab Site																		
☐	Mechanical Specification	☐	Test Site	☐	Wafer Fab Material																		
☐	Packing/Shipping/Labeling	☐	Test Process	☐	Wafer Fab Process																		
PCN Details																							
Description of Change:																							
Texas Instruments is pleased to announce the qualification of its MIHO8 fabrication facility as an additional Wafer Fab source for the selected devices listed in the "Product Affected" section.																							
<table border="1"> <thead> <tr> <th colspan="3">Current Site</th> <th colspan="3">Additional Site</th> </tr> <tr> <th>Current Fab Site</th> <th>Process</th> <th>Wafer Diameter</th> <th>Additional Fab Site</th> <th>Process</th> <th>Wafer Diameter</th> </tr> </thead> <tbody> <tr> <td>MAINEFAB</td> <td>ABCD05HV</td> <td>200mm</td> <td>MIHO8</td> <td>ABCD05HV</td> <td>200mm</td> </tr> </tbody> </table>			Current Site			Additional Site			Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter	MAINEFAB	ABCD05HV	200mm	MIHO8	ABCD05HV	200mm			
Current Site			Additional Site																				
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter																		
MAINEFAB	ABCD05HV	200mm	MIHO8	ABCD05HV	200mm																		
Qual details are provided in the Qual Data Section.																							
Reason for Change:																							
Continuity of Supply																							
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):																							
None																							
Changes to product identification resulting from this PCN:																							
Current Fab Site:																							
Chip Site		Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City																			
MAINEFAB		CUA	USA	South Portland																			
Additional Fab Site:																							
Chip Site		Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City																			
MIHO8		MH8	JPN	Ibaraki																			
Sample product shipping label (not actual product label)																							
 TEXAS INSTRUMENTS MADE IN: Malaysia 2DC: 20: MSL 2 / 260C/1 YEAR SEAL DT MSL 1 / 235C/UNLIM 03/29/04 OPT: ITEM: 39 LBL: 5A (L)T0:1750   (1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T) LOT: 3959047MLA (4W) TKY (1T) 7523483SI2 (P) (2P) REV: (V) 0033317 (20L) CS0: SHE (21L) CC0:USA (22L) A30: MLA (23L) A30: MYS																							

Product Affected:

LM25122QPWPRQ1	LM5122QMH/NOPB	LM5122QMHX/NOPB	
LM25122QPWPTQ1	LM5122QMHE/NOPB	LM5122QPWPRQ1	

Automotive Qualification Summary
(As per AEC-Q100 and JEDEC Guidelines)

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Spec	Min Lot Qty	SS / Lot	Test Name	Condition	Duration	Qual Device: LM5122QMHX/NOPB	QBS Reference: TCAN1042HVDQRQ1	QBS Reference: LM25117QPMHX/NOPB
Test Group A - Accelerated Environment Stress Tests										
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Preconditioning	MSL1 260C	3x reflow	3/693/0		
HAST	A2	JEDEC JESD22-A110	3	77	Biased HAST	130C/85%RH	96 Hours	3/231/0		
AC/UHAST	A3	JEDEC JESD22-A102/JEDEC JESD22-A118	3	77	Unbiased HAST	130C/85%RH	96 Hours	3/231/0		
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	77	Temperature Cycle	-65C/150C	500 Cycles	3/231/0		
TC-BP	A4	MIL-STD883 Method 2011	1	5	Post Temp Cycle Bond Pull	-	-	1/5/0		
HTSL	A6	JEDEC JESD22-A103	1	45	High Temperature Storage Life	150C	1000 Hours	1/45/0		
Test Group B - Accelerated Lifetime Simulation Tests										
HTOL	B1	JEDEC JESD22-A108	3	77	Life Test	125C	1000 Hours	1/77/0	-	3/231/0
ELFR	B2	AEC Q100-008	3	800	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-
Test Group C - Package Assembly Integrity Tests										

Type	#	Test Spec	Min Lot Qty	SS / Lot	Test Name	Condition	Duration	Qual Device: LM5122QMHX/NOPB	QBS Reference: TCAN1042HVDRQ1	QBS Reference: LM25117QPMHX/NOPB
WBS	C1	AEC Q100-001	1	30	Wire Bond Shear	Minimum of 5 devices, 30 wires Cpk>1.67	Wires	3/90/0		-
WBP	C2	MIL-STD883 Method 2011	1	30	Wire Bond Pull	Minimum of 5 devices, 30 wires Cpk>1.67	Wires	3/90/0		-
PD	C4	JEDEC JESD22-B100 and B108	3	10	Physical Dimensions	Cpk>1.67	-	3/30/0 package family level		-

Test Group D - Die Fabrication Reliability Tests

EM	D1	JESD61	-	-	Electromigration	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
TDDb	D2	JESD35	-	-	Time Dependent Dielectric Breakdown	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
HCI	D3	JESD60 & 28	-	-	Hot Carrier Injection	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
NBTI	D4	-	-	-	Negative Bias Temperature Instability	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
SM	D5	-	-	-	Stress Migration	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements

Test Group E - Electrical Verification Tests

ESD	E2	AEC Q100-002	1	3	ESD HBM	-	2000 Volts	1/3/0		
ESD	E3	AEC Q100-011	1	3	ESD CDM	-	500 Volts	1/3/0		

Type	#	Test Spec	Min Lot Qty	SS / Lot	Test Name	Condition	Duration	Qual Device: LM5122QMHX/NOPB	QBS Reference: TCAN1042HVDRQ1	QBS Reference: LM25117QPMHX/NOPB
LU	E4	AEC Q100-004	1	6	Latch-Up	Per AEC Q100-004	-	1/6/0		
ED	E5	AEC Q100-009	3	30	Electrical Distributions	Cpk>1.67 Room, hot, and cold	-	3/90/0		

Additional Tests

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles
- QBS: Qual By Similarity
- Qual Device LM5122QMHX/NOPB is qualified at MSL1 260C

Ambient Operating Temperature by Automotive Grade Level:

- Grade 0 (or E): -40C to +150C
- Grade 1 (or Q): -40C to +125C
- Grade 2 (or T): -40C to +105C
- Grade 3 (or I) : -40C to +85C

E1 (TEST): Electrical test temperatures of Qual samples (High temperature according to Grade level):

- Room/Hot/Cold : HTOL, ED
- Room/Hot : THB / HAST, TC / PTC, HTSL, ELFR, ESD & LU
- Room : AC/uHAST

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2309-036

For questions regarding this notice, e-mails can be sent to Change Management team or your local Field Sales Representative.

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