



## Product / Process Change Notification (PCN)

**PCN ID#:** 205

**Title:** Alternative riveter machine "Dial" machine to "Hannifin" machine

**Change:** Permanent

### Honeywell Contact

Name: Barraza, Martha Lizbeth

E-mail: MarthaLizbeth.BarrazaOrtiz@Honeywell.com

Title: Quality Engineer II

### Product Information

#### Affected parts and revisions:

11SM703, 11SM3-T, 11SM712-H58, 411SM1-H58, 111SM115-H2=NAS, 111SM117-H2=NAS, 141SM28-H2=NAS, 111SM125-H2=NAS, 111SM119-H2=NAS, 11SM401-H2-C=NAS, 11SM1=NAS, 111SM115-H58, 11SM8849-H58, 21SM284, 111SM1-T2, 111SM1-H58, 5SM3-S18, 11SM3-T, 11SM3-S8N197, 41SM1-N199, 111SM1-T2, 21SM284, 21SM284, and 11SM3-T

**Does the part number change?** False

#### Type of Change:

Processing/ Manufacturing

#### Change Description:

Proposal it is an alternative process that perform rivet in anchor, contacts and springs, the current process it is in our automatic "DIAL" machine, and the alternative are the "HANNIFIN" machines, this manual process it is used in other products in production line, the verification in this process it's the same.

#### Reason for change:

Allow the hannifin machines as alternative process when our DIAL machine it's send to maintenance, increase the capability or other external processes in order to avoid a line down

#### Justification for change:

Allow the hannifin machines as alternative process when our DIAL machine it's send to maintenance, increase the capability or other external processes in order to avoid a line down

#### Product Identification to distinguish the change:

Per Date Code

**Samples (If required):** Not applicable

**Change Implementation Date:** 2023-09-28

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listed above for additional information regarding this communication.

G-AST-FRM-QA.2

EFFECTIVE DATE: 3-29-22

REVISION: 0