



Product Change Notification

TE Connectivity

Product Change Notification: PCN-23-176268

PCN Date: 10-AUG-23

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Motor Housing

Description of Changes

Add square pilot pins to block-off position

Other attachments:

[Square pilot pin holes in center of void core end wall allows venting of entrapped gas and reinforces core from flex during injection of plastic.](#)

Reason for Changes:

Manufacturing request to vent gas entrapment area.

PCN Attributes:

Product Category:	Kind of Change:
Connector Housings	Geometry
Change Feature:	Potential Customer Impact:
Special Design Feature	No Customer Impact
Remarks:	
Added pilot pins to void core to vent trapped gass during molding.	

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	31-AUG-2023
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments
Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1969898-1	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
1969898	1969898-1		B	

Part Number(s) being Modified:

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1969898-1	NO						

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Part Number(s) being Modified:

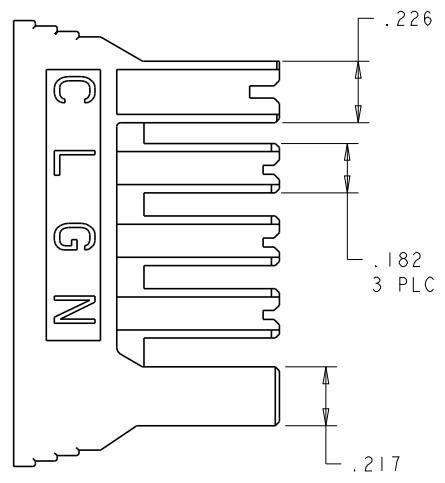
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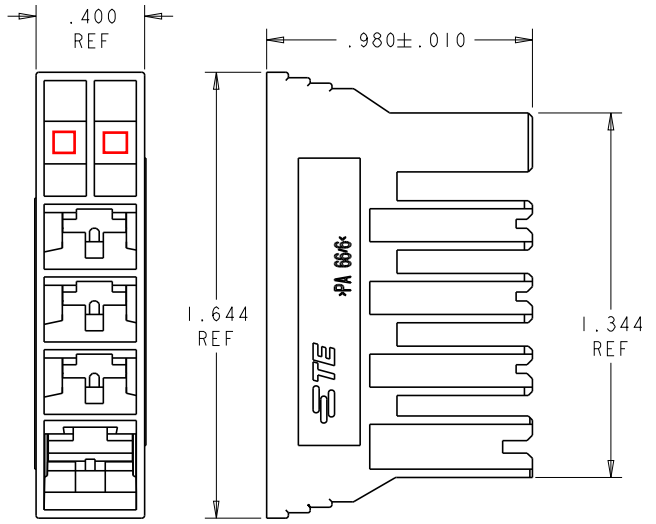
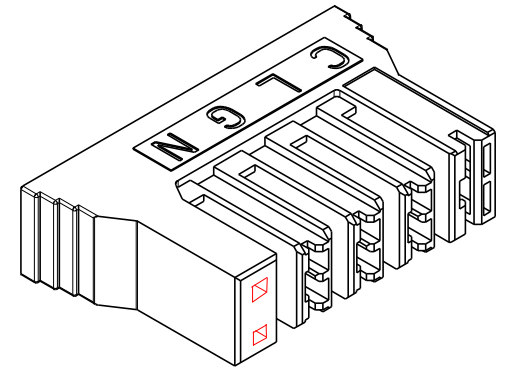
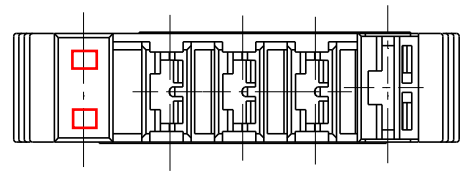
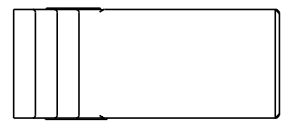
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1969898	1969898-1		B	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
B		UPDATED PER ECO-19-012645	14AUG2019	RS	LB



1. CIRCUIT "C" ACCEPTS:
.250 X .032 STANDARD FASTON RECEPTACLE PN 2238196-3 OR 2238173-3
- CIRCUITS L,G, & N ACCEPT:
.187 X .020 STANDARD FASTON RECEPTACLE PN 2238207-3
2. THIS PRODUCT HAS NOT COMPLETED QUALIFICATION TESTING.



David Humphrey
Product L.C.Engineer
04/25/2023
- Add square pilot pins
for improved venting of
void core area.

BLACK	NYLON 66/6, V0	1969898-1
COLOR	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±.010

4 PLC ±

ANGLES ±2°

FINISH -

MATERIAL
SEE TABLE

DWN: 15FEB2018
CHK: BASAVARAJA, D A

APVD: BREKOSKY, LAWRENCE

15FEB2018

15FEB2018

15FEB2018

15FEB2018

NAME: BREKOSKY, LAWRENCE

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

HOUSING, RECEPTACLE
STANDARD FASTON 4 POSITION

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A200779

C=1969898

SCALE 3:1

SHEET 1 OF 1

REV 8

1471-9 (3/13)