



## Initial Product/Process Change Notification

Document #: IPCN25336X

Issue Date: 17 May 2023

|                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|--------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Title of Change:</b>                          | Qualification Assembly site in UTAC Thailand for FSA2257L10X, FSA3157L6X, FSUSB11L10X, NC7SB3157L6X, NC7SZ66L6X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Proposed First Ship date:</b>                 | 30 Sep 2023 or earlier if approved by customer                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Contact Information:</b>                      | Contact your local onsemi Sales Office or <a href="mailto:Thomas.Chen@onsemi.com">Thomas.Chen@onsemi.com</a> and <a href="mailto:Naruedol.Srisamran@onsemi.com">Naruedol.Srisamran@onsemi.com</a>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>PCN Samples Contact:</b>                      | Contact your local onsemi Sales Office.<br>Sample requests are to be submitted no later than 30 days from the date of first notification, Initial PCN or Final PCN, for this change.<br>Samples delivery timing will be subject to request date, sample quantity and special customer packing/label requirements.                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Type of Notification:</b>                     | This is an Initial Product/Process Change Notification (IPCN) sent to customers. An IPCN is an advance notification about an upcoming change and contains general information regarding the change details and devices affected. It also contains the preliminary reliability qualification plan. The completed qualification and characterization data will be included in the Final Product/Process Change Notification (FPCN). This IPCN notification will be followed by a Final Product/Process Change Notification (FPCN) at least 90 days prior to implementation of the change. In case of questions, contact < <a href="mailto:PCN.Support@onsemi.com">PCN.Support@onsemi.com</a> > |
| <b>Marking of Parts/ Traceability of Change:</b> | The affected products will be identified with date code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Change Category:</b>                          | Assembly Change                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>Change Sub-Category(s):</b>                   | Material Change, Manufacturing Site Transfer                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |

### Sites Affected:

| onsemi Sites | External Foundry/Subcon Sites |
|--------------|-------------------------------|
| None         | UTAC, Thailand                |

### Description and Purpose:

onsemi purpose Qualification Assembly site in UTAC Thailand with new die attach, mold compound, package substrate and Carrier tape for FSA2257L10X, FSA3157L6X, FSUSB11L10X, NC7SB3157L6X, NC7SZ66L6X.

Product material change description:

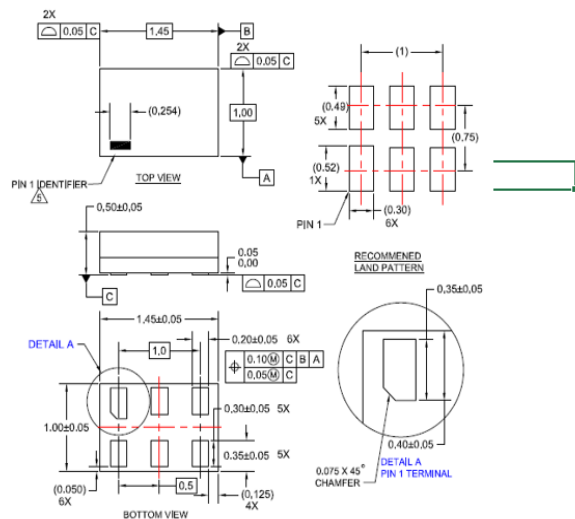
|                   | From                                                     | To                                             |
|-------------------|----------------------------------------------------------|------------------------------------------------|
| Assembly Site     | HANA Thailand                                            | UTAC Thailand                                  |
| LeadFrame         | No change                                                | No change                                      |
| Die Attach        | DA FILM LI LE5003 P8AS 100ST                             | DAF HR5104                                     |
| Bond Wire         | No change                                                | No change                                      |
| Mold Compound     | MC NITTO GE100LFCG 14MMX4.6G                             | Kyosera / KE-G1250LKDS-30 BU10C                |
| Package Substrate | PS LGAB LOGIC KINSUS                                     | FAST PRINT LGA SUBSTRATE                       |
| Carrier tape      | Carrier tape for package thickness at 0.55 max & 0.65max | Carrier tape for package thickness at 0.68 max |

Product package outline change description:

- For FSA3157L6X, NC7SB3157L6X, NC7SZ66L6X

| Dimension | HANA Thailand (existing) |      |      | UTAC Thailand (new site) |      |      | Remark                                                                 |
|-----------|--------------------------|------|------|--------------------------|------|------|------------------------------------------------------------------------|
|           | Min                      | Nom  | Max  | Min                      | Nom  | Max  |                                                                        |
| A         | 0.45                     | 0.50 | 0.55 | 0.58                     | 0.63 | 0.68 | UTAC thicker than HANA                                                 |
| b         | 0.15                     | 0.20 | 0.25 | 0.15                     | 0.20 | 0.25 | Same                                                                   |
| D         | 1.40                     | 1.45 | 1.50 | 1.40                     | 1.45 | 1.50 | Same                                                                   |
| E         | 0.95                     | 1.00 | 1.05 | 0.95                     | 1.00 | 1.05 | Same                                                                   |
| e         | 0.50 BSC                 |      |      | 0.50 BSC                 |      |      | Same                                                                   |
| e1        | 1.00 BSC                 |      |      | 1.00 BSC                 |      |      | Same                                                                   |
| L         | 0.25                     | 0.30 | 0.35 | 0.20                     | 0.25 | 0.30 | Outer lead smaller than existing but still can use the same footprint. |
| L1        | 0.30                     | 0.35 | 0.40 | 0.25                     | 0.30 | 0.35 | Outer lead smaller than existing but still can use the same footprint. |
| K         | -                        | 0.05 | -    | -                        | 0.10 | -    | Still can use the same footprint.                                      |

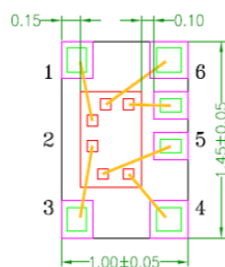
**HANA Thailand**



## UTAC Thailand

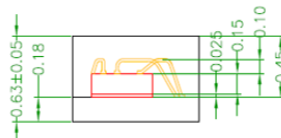
ONS : 6L LGA 1.00x1.45 / 0.50 mm Pitch

## ROUTING LAYOUT

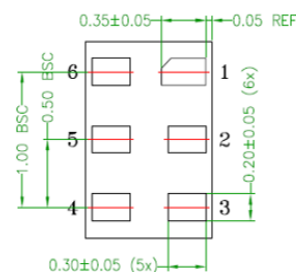


### POD IN SIDE VIEW

SIDE VIEW SHOWN IN SECTION FOR CLARITY



POD IN BOTTOM VIEW



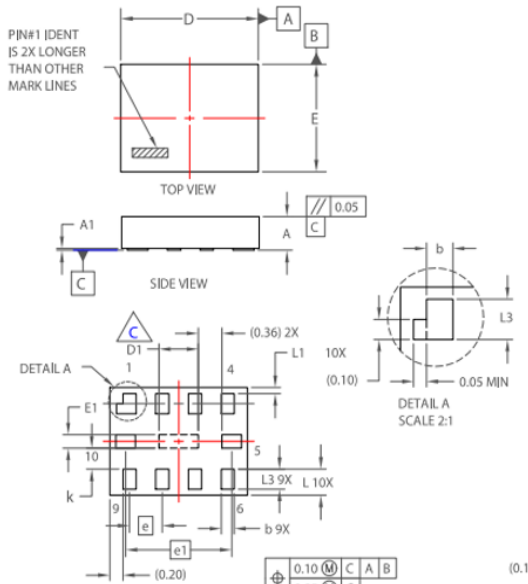
DESIGN NOTES:

1. Substrate drawing will commence once net list provided.
2. Customer to check if we can use a 0.45 mm mold (existing) however package height requirement is slightly beyond customer's spec.
3. Process team to perform detailed risk assessment and process characterization.
4. May require to apply SBOB process.
5. Proposed to increase substrate thickness to 0.180 mm. for prevent warpage issue.

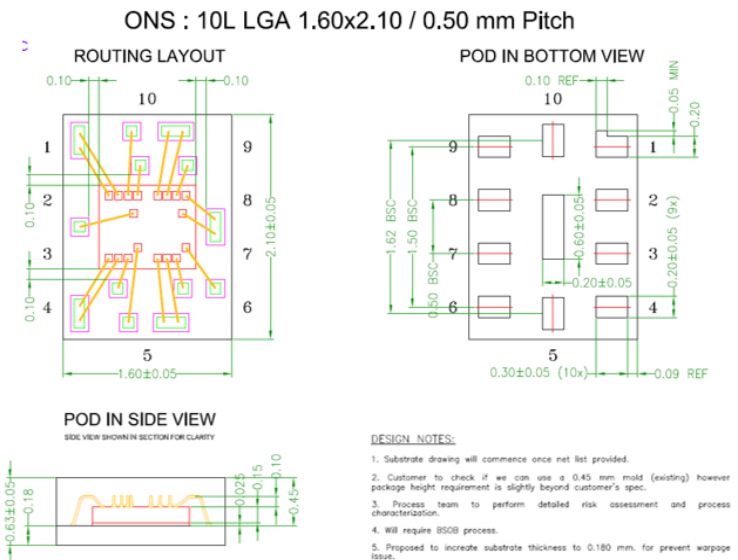
• For FSA2257L10X, FSUSB11L10X

| Dimension | HANA Thailand (existing) |      |      | UTAC Thailand (new site) |      |      | Remark                 |
|-----------|--------------------------|------|------|--------------------------|------|------|------------------------|
|           | Min                      | Nom  | Max  | Min                      | Nom  | Max  |                        |
| A         | 0.50                     | 0.55 | 0.65 | 0.58                     | 0.63 | 0.68 | UTAC thicker than HANA |
| b         | 0.15                     | 0.20 | 0.25 | 0.15                     | 0.20 | 0.25 | Same                   |
| D         | 2.00                     | 2.10 | 2.20 | 2.05                     | 2.10 | 2.15 | Comply                 |
| D1        | 0.55                     | 0.60 | 0.65 | 0.55                     | 0.60 | 0.65 | Same                   |
| E         | 1.50                     | 1.60 | 1.70 | 1.50                     | 1.60 | 1.70 | Same                   |
| E1        | 0.15                     | 0.20 | 0.25 | 0.15                     | 0.20 | 0.25 | Same                   |
| e         | 0.50 BSC                 |      |      | 0.50 BSC                 |      |      | Same                   |
| e1        | 1.62 BSC                 |      |      | 1.62 BSC                 |      |      | Same                   |
| L         | 0.25                     | 0.30 | 0.42 | 0.25                     | 0.30 | 0.42 | Same                   |
| L1        | 0.00                     | 0.09 | 0.15 | 0.09 REF                 |      |      | Comply                 |
| L3        | 0.25                     | 0.30 | 0.35 | 0.25                     | 0.30 | 0.35 | Same                   |

HANA Thailand



UTAC Thailand



There is no product marking change because of this change.



## Initial Product/Process Change Notification

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### Qualification Plan:

**QV DEVICE NAME - FSA2257L10X**

**RMS - 78724**

**PACKAGE - UQFN-10**

| Test                            | Specification       | Condition                     | Interval |
|---------------------------------|---------------------|-------------------------------|----------|
| High Temperature Operating Life | JESD22-A108         | Ta=125°C, 100 % max rated Vcc | 1008 hrs |
| High Temperature Storage Life   | JESD22-A103         | Ta= 150°C                     | 1008 hrs |
| Preconditioning                 | J-STD-020 JESD-A113 | MSL 1 @ 260 °C                |          |
| Temperature Cycling             | JESD22-A104         | Ta= -65°C to +150°C           | 500 cyc  |
| Solderability                   | JSTD002             | Ta = 245°C, 5 sec             |          |
| Physical Dimensions             | JESD22-B120         |                               |          |

**QV DEVICE NAME - FSA3157L6X**

**RMS - 78959**

**PACKAGE - SIP-6**

| Test                            | Specification       | Condition                     | Interval |
|---------------------------------|---------------------|-------------------------------|----------|
| High Temperature Operating Life | JESD22-A108         | Ta=125°C, 100 % max rated Vcc | 1008 hrs |
| High Temperature Storage Life   | JESD22-A103         | Ta= 150°C                     | 1008 hrs |
| Preconditioning                 | J-STD-020 JESD-A113 | MSL 1 @ 260 °C                |          |
| Temperature Cycling             | JESD22-A104         | Ta= -65°C to +150°C           | 500 cyc  |
| Solderability                   | JSTD002             | Ta = 245°C, 5 sec             |          |
| Physical Dimensions             | JESD22-B120         |                               |          |

Estimated date for qualification completion: 30 June 2023

### List of Affected Parts:

**Note:** Only the standard (off the shelf) part numbers are listed in the parts list. Any custom parts affected by this PCN are shown in the customer specific PCN addendum in the PCN email notification, or on the **PCN Customized Portal**.

| Part Number  | Qualification Vehicle |
|--------------|-----------------------|
| NC7SZ66L6X   | FSA3157L6X            |
| FSA2257L10X  | FSA2257L10X           |
| FSUSB11L10X  | FSA2257L10X           |
| FSA3157L6X   | FSA3157L6X            |
| NC7SB3157L6X | FSA3157L6X            |

## Appendix A: Changed Products

PCN#: IPCN25336X  
Issue Date: May 17, 2023

DIKG: DIGI-KEY

| Product      | Customer Part Number | Qualification Vehicle | New Part Number | Replacement Supplier |
|--------------|----------------------|-----------------------|-----------------|----------------------|
| NC7SZ66L6X   |                      | FSA3157L6X            | NA              |                      |
| FSUSB11L10X  |                      | FSA2257L10X           | NA              |                      |
| FSA3157L6X   |                      | FSA3157L6X            | NA              |                      |
| NC7SB3157L6X |                      | FSA3157L6X            | NA              |                      |
| FSA2257L10X  |                      | FSA2257L10X           | NA              |                      |