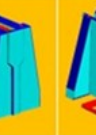
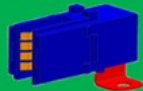
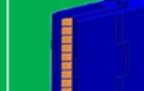


Date Issued :	May 09, 2023	PCN Number :	513629
Reason for Change :	Capacity change or tool replacement Packaging Method/Quantity Changing Manufacturing Process Change (Molex)		
Description of Change :	Molex plans to develop the 4-cavity shell mold, develop the point plating station, and establish a new automated production line to meet the demand, The product design will not change, but the packaging method on the assembly line will be different.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	March 15, 2024		
Sample Availability Date:	January 15, 2024		
Internal Molex Qualification Date :	January 30, 2024		
Last date to request Samples by Customer :	January 01, 2024		
Traceability Code Markings / Date :	Lot information on label		

Before Picture

Power plane Vertical and Right Angel Products

Small(4C)		Median(7C)		Large(10C)	
★ 213274-0002	★ 213274-1002	★ 213274-0001	★ 213274-1001	★ 213274-0003 213274-1003	★ 213274-0004 213274-1004
					

Right Angle	Small(4 contact fingers)		Medium(7 contact fingers)		Large(10 contact fingers)	
	213191-0002 213191-0102	213205-0002 213205-0102	213191-0001	213205-0001	213191-0003	213205-0003
						

After Picture

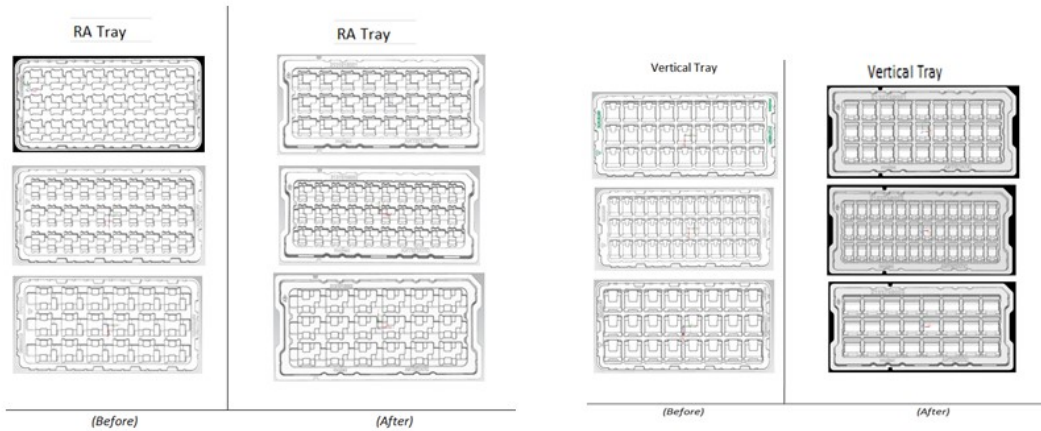
Overview

- Change Description: Molex plan to develop the 4-cavity shell mold, develop the point plating station(Changing from immersion plating to spot plating leaves no change in the appearance and function of the product). and establish a new automated production line to meet the demand, The product design will not change, but the packaging method on the assembly line will be different(There is a detailed description on the next page).
- Product Impact: no impact to fit, form or function
- Part Number Impact: see attached impacted parts list
- Qualification Reports and samples available upon request after the date shown above

RELEASED

Additional Information :**Overview**

- Change Description: The packing method is the same except for the change on the edge of the Tray. (The automation line qualify, will use the new packing tray for shipment.)



RELEASED

You may address inquiries regarding this PCN by clicking on the below link
mailto:pcn_coordinator@molex.com?subject=PCN_Notification:513629
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513629** " in the e-mail Subject line for faster response.

Molex, LLC
 2222 Wellington Court
 Lisle, IL 60532
 TEL (800) 786-6539
www.molex.com

PCN No Part List

513629 [2131910001](#)

513629 [2131910002](#)

513629 [2131910003](#)

513629 [2132050001](#)

513629 [2132050002](#)

513629 [2132050003](#)

513629 [2132050102](#)

513629 [2132740001](#)

513629 [2132740002](#)

513629 [2132740003](#)

513629 [2132740004](#)

513629 [2132741001](#)

513629 [2132741002](#)

513629 [2132741003](#)

513629 [2132741004](#)