



Product Change Notification

TE Connectivity

Product Change Notification: PCN-22-162026

PCN Date: 26-DEC-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

nano sim card push push type

Description of Changes

Due to aged tool, changed to new mold tooling. New mold Tooling modified gate quantity from 1 gate to 2 gate. The coplanarity meet spec, so there is no quality concerns from the change. Product spec and performance remain same. Since the 1gate version of HSG is already unable to produce satisfactorily, we will switch to the new specifications from the next shipment. please refer to attached file to detail.

Other attachments:

[change detail PCN-22-162026](#)

Reason for Changes:

Due to aged tool, changed to new mold tooling.

PCN Attributes:

Product Category:	Kind of Change:
Connectors	Geometry
Change Feature:	Potential Customer Impact:
Cavity	
Remarks:	

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	23-DEC-2022
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments
Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2336582-1	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
2336582	2336582-1		A	

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2336582-1	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
2336582	2336582-1		A	

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2336582-1	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
2336582	2336582-1		A	

CONFIDENTIAL

Change mold gate position

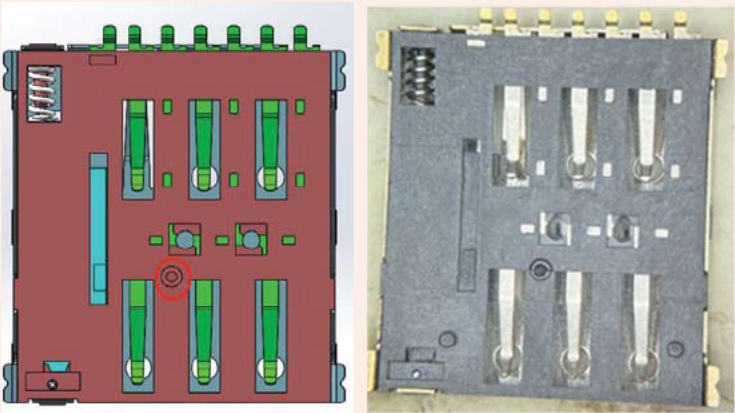
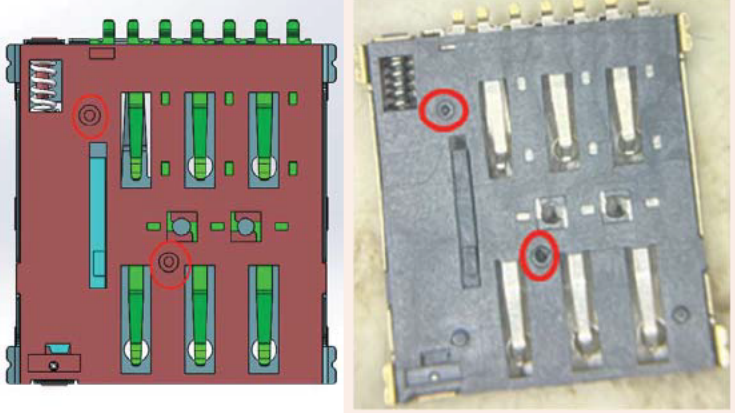
2336582-1



04/Mar/2020
Japan New Product Development Engineering,
Data and Devices

Gate change of 2336582-1 (before/after)

Due to aged tool, changed to new mold tooling.
New mold Tooling modified gate quantity from 1 gate to 2 gate.
The coplanarity meet spec, so there is no quality concerns from the change.
Product spec and performance remain same.

	Before	After
		
Before reflow	AVG:0.038 MAX:0.049 MIN:0.026	AVG:0.030 MAX:0.044 MIN:0.015
After reflow	AVG:0.059 MAX:0.071 MIN:0.029	AVG:0.045 MAX:0.061 MIN:0.029