



Product Change Notification

TE Connectivity

Product Change Notification: P-15-012095

PCN Date: 28-SEP-15

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

MQS pin contact

Description of Changes

Due to the further development of our laser welding process in the MQS pin production we would like to remove the highly reflective Gold coating of the Pins below the cantilever spring. On the contact performance and the crimping process this Change has no influence. Tests according LV 214 test specification (new finish/coating) with one example part number was done and passed. (see also PCN for the first three track die 11-1829031, E-13-015156) The new duplicated tool has the number 11-1829282.

Reason for Changes:

Product improvement. Removal of the Gold layer in the welding area (pin to body) of the MQS pin Gold variants.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

01-JAN-2016

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

01-AUG-2016

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-928918-2	NO						
962886-2	NO						
965908-2	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
929453	1-928918-1		C21	

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