

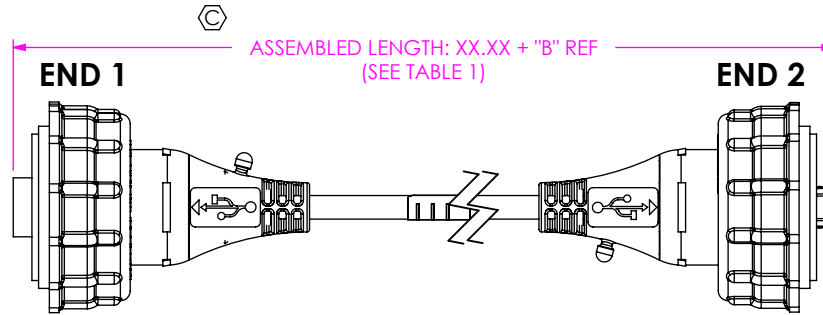


**THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING**

**DESIGNED & DIMENSIONED
IN MILLIMETERS[INCHES]**

SCPU-17-X-XX.XX-XXX-XXX

DO NOT
SCALE FROM
THIS PRINT



PLATING
-G: .000030" GOLD ON
CONTACT AREAS,
NICKEL ON SHELLS

LENGTH

-XX.XX (SEE TABLE 1)
-00.25M [9.842] MIN -
50.00M [1968.504] MAX)
(SEE NOTE 22)

END 1 OPTIONS

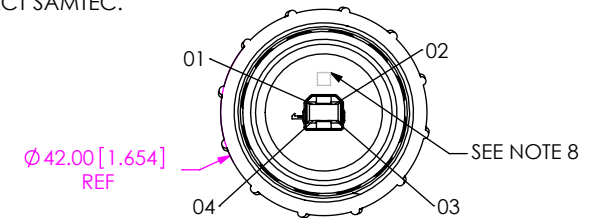
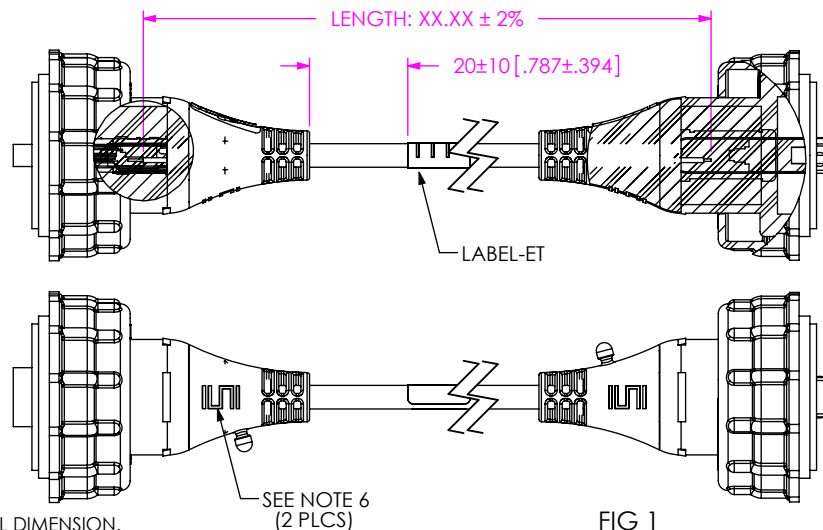
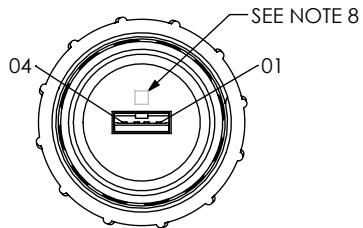
-AMS: SEALED USB A
(USB A END SEALED ONLY)
-BMS: SEALED USB B
(USB B END SEALED ONLY)

END 2 OPTIONS

-AMS: SEALED USB A
(USB A END SEALED ONLY)
(SEE SHEETS 1-3 & 11)
-BMS: SEALED USB B
(USB B END SEALED ONLY)
(SEE SHEETS 1-3 & 11)
-AM: USB A NOT SEALED
(USB A END NOT SEALED ONLY)
(SEE SHEET 2)
-BM: USB B NOT SEALED
(USB B END NOT SEALED ONLY)
(SEE SHEET 2)
-BC: BLUNT CUT
(SEE SHEET 3)
-MB: MINI USB B NOT SEALED
(MINI USB B END NOT SEALED ONLY)
(SEE SHEET 11)

NOTE:

-02.00, -03.00, AND -05.00 ARE CATALOG STANDARD LENGTHS.
FOR OTHER LENGTHS (0.17M[6.69] MIN - 50.00M[1968.50] MAX)
CONTACT SAMTEC.



NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. SURFACE TO BE RECESSED 0.22[.009].
4. USB LOGO TO BE RAISED 0.25[.010]. USB LOGO TO BE PRINTED IN WHITE.
5. USB LOGO's TO BE ALIGNED TO USB CONNECTORS AS SHOWN.
6. SAMTEC LOGO TO APPEAR ON SURFACE AS SHOWN, APPROXIMATELY 4.50[.177] x 7.50[.295], RAISED 0.25[.010].
7. NOTE DELETED.
8. ALL MULTIPLE CAVITY MOLDS SHALL IDENTIFY EACH CAVITY WITH A NUMBER DESIGNATION LOCATED WHERE SHOWN.
9. ALL IDENTIFICATION MARKS MUST NOT STAND GREATER THAN 0.051[.002] OFF THE SURFACE OF THE PART.
10. MOLD TO BE INSERTED TO ACCEPT DIFFERENT CABLE DIAMETERS.
11. ASSEMBLY TO BE 100% TESTED FOR OPENS AND SHORTS, HI-POT TESTED AT 200V BEFORE PREMOLD AND AFTER FINAL ASSEMBLY IS COMPLETE. AFTER FINAL ELECTRICAL TEST, LABEL EACH ASSEMBLY WITH 1 LABEL-ET.
12. ALL EJECTOR PIN AND GATE LOCATIONS MUST BE APPROVED BY SAMTEC PRODUCT ENGINEERING.
13. ANY ADDITIONAL VOIDING AND/OR MODIFICATIONS TO VOIDING MUST BE APPROVED BY SAMTEC PRODUCT ENGINEERING.
14. ALL DRAFT MUST BE WITHIN THE SPECIFIED TOLERANCES.
15. ALL INSIDE/OUTSIDE RADII 0.13 MAX UNLESS OTHERWISE STATED.
16. NOTE DELETED.
17. NOTE DELETED.
18. ASSEMBLY TO BE SHIPPED IN BULK PACKAGING.
19. THIS IS A COMPONENT OF USBP-A-01-G-B-01 (CALLED OUT ON THE BOM), BUT LABELLED INDIVIDUALLY FOR ASSEMBLY PURPOSES.
20. THIS IS A COMPONENT OF USBP-B-01-G-B-01 (CALLED OUT ON THE BOM), BUT LABELLED INDIVIDUALLY FOR ASSEMBLY PURPOSES.
21. TORQUE SPECIFICATION FOR SCN-17-01 IS 12 IN-LBS.
22. LENGTHS GREATER THAN 05.00 ARE NOT SUPPORTED BY USB 2.0 TEST DATA.
23. NOTE DELETED.

FIG 1
SCPU-17-G-XX.XX-AMS-BMS SHOWN

TABLE 1

PART NUMBER	END 2	"B"
SCPU-17-XX-XX-AMS-	AMS	36.5 [1.45]
	BMS	36.5 [1.45]
	AM	36.5 [1.45]
	BM	36.5 [1.45]
	MB	36.5 [1.45]
SCPU-17-XX-XX-BMS-	BC	18.25 [.718]
	AMS	36.5 [1.45]
	BMS	36.5 [1.45]
	AM	36.5 [1.45]
	BM	36.5 [1.45]
	MB	36.5 [1.45]
	BC	18.25 [.718]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:
DECIMALS ANGLES
0.X: ±0.35 [.014]
0.XX: ±0.25 [.010]
0.XXX: ±0.15 [.006]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 0.65:1
INSULATOR: GLASS FILLED THERMOPLASTIC
CONTACTS: COPPER ALLOY
SHIELDS: CRS. CABLE NUT: PA66
SEALED PREMOLD: RITEFLEX 640A
NON-SEALED PREMOLD: N/A
SEALED OVERMOLD: PA66 GF13 FR/ SHOT WEIGHT 12.71 g [.0280 lb]
NON SEALED OVERMOLD: PVC/ SHOT WEIGHT: 9.07 g [.0200 lb]
F:\DWG\MISC\MKTG\SCPU-17-X-XX-XXX-XXX-MKT.SLDRW

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520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 1 OF 11

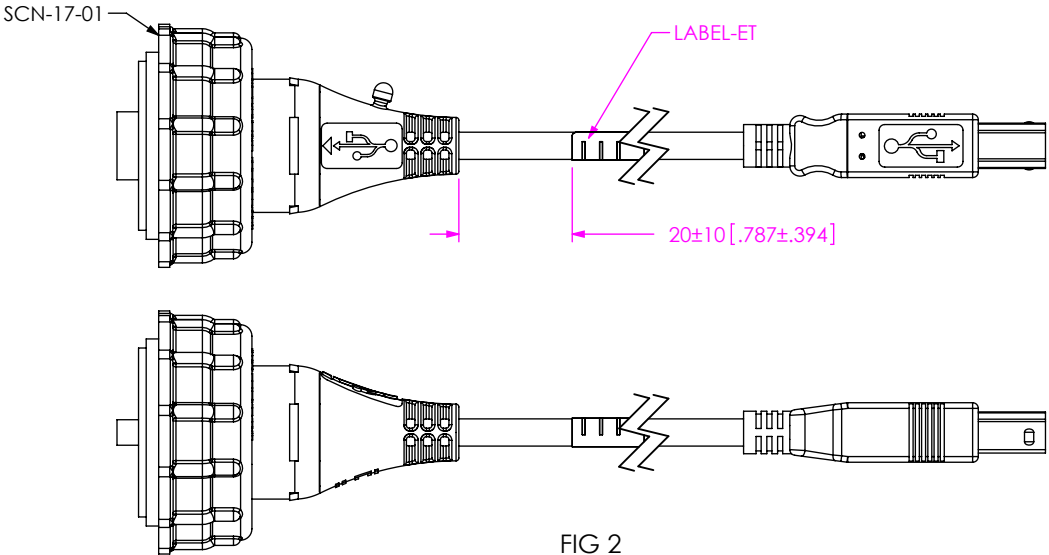


FIG 2
SCPU-17-G-XX.XX-AMS-BM SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

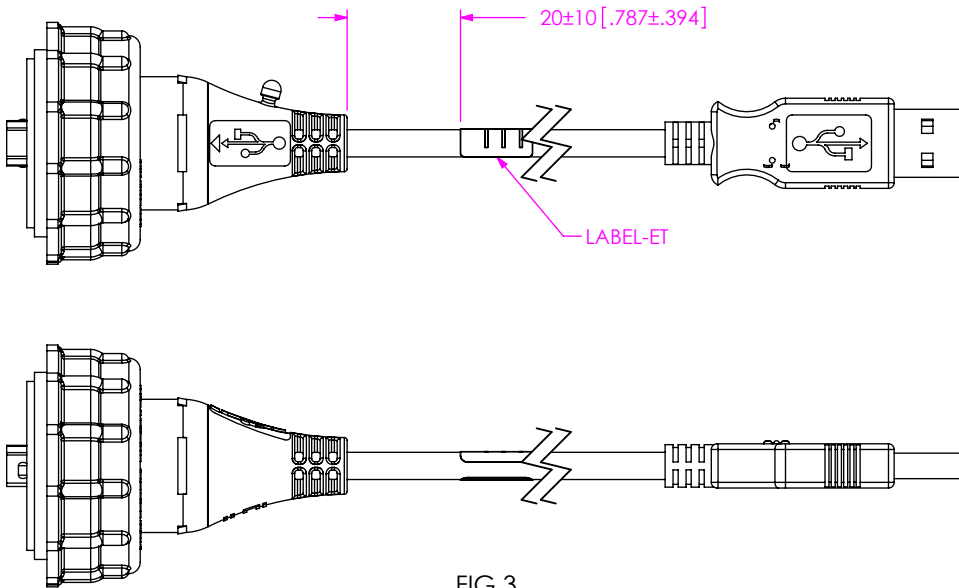
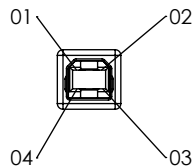
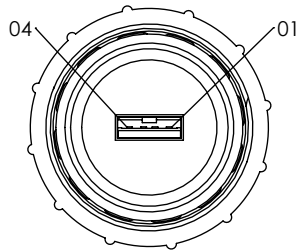
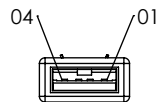
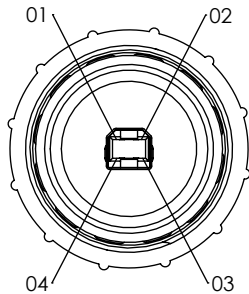


FIG 3
SCPU-17-G-XX.XX-BMS-AM SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



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BY: CHAD F 12/8/2004 SHEET 2 OF 11

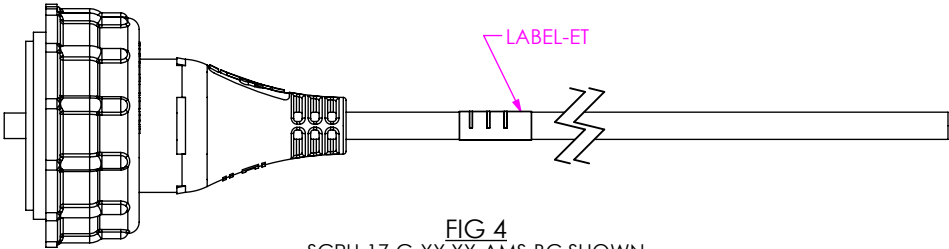
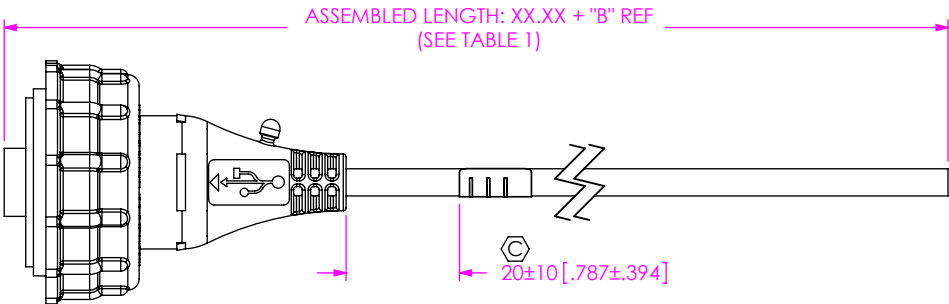
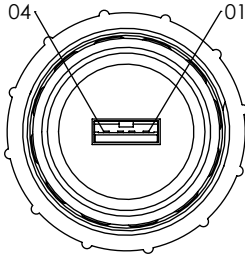


FIG 4
SCPU-17-G-XX.XX-AMS-BC SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

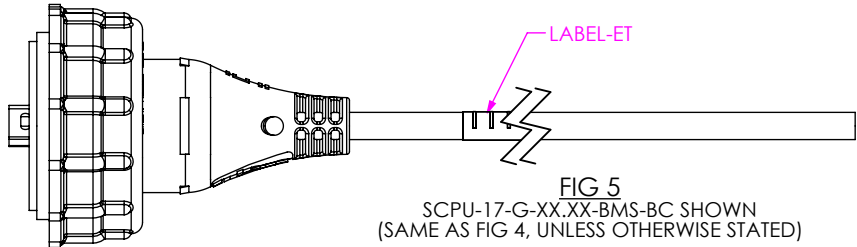
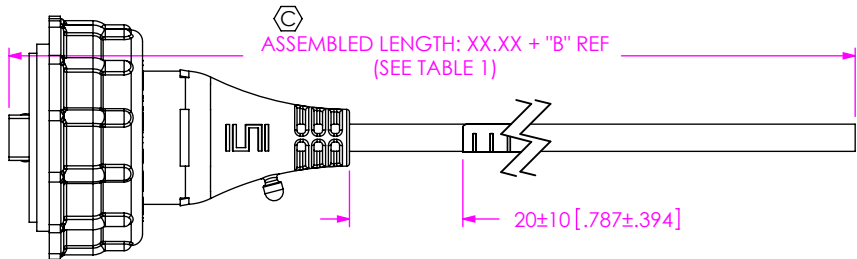
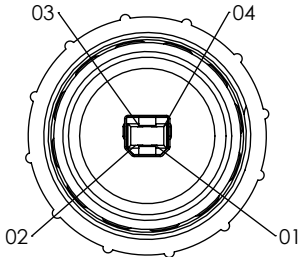


FIG 5
SCPU-17-G-XX.XX-BMS-BC SHOWN
(SAME AS FIG 4, UNLESS OTHERWISE STATED)

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DESCRIPTION:
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DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 3 OF 11

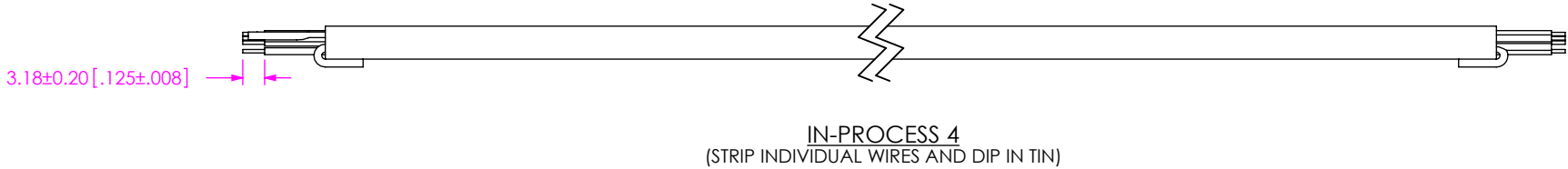
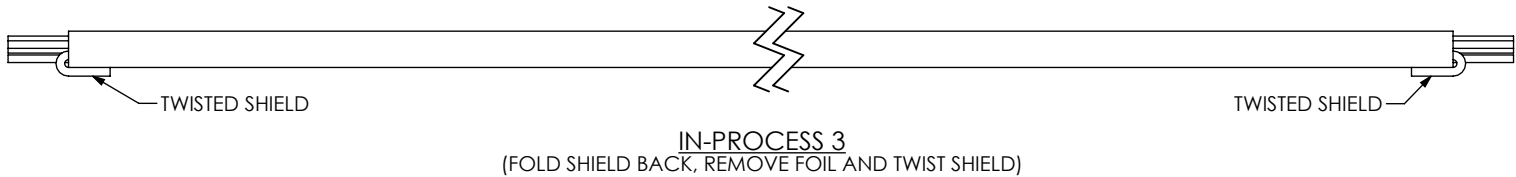
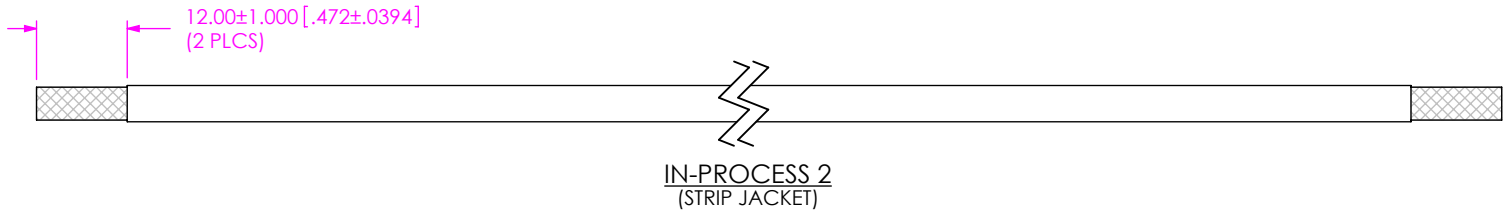
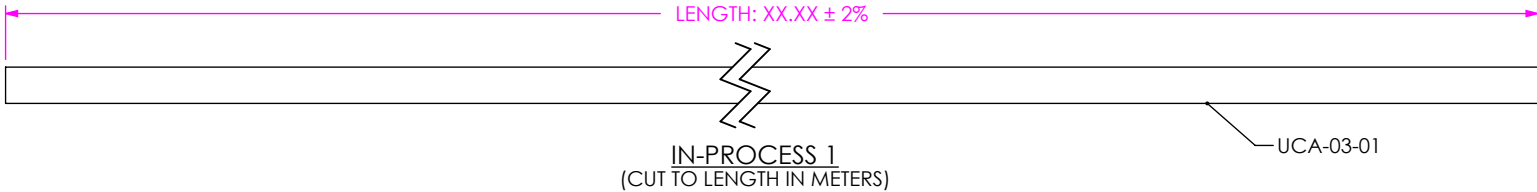


TABLE 2: PIN-OUT

END 1		Wire Color	END 2					
-AMS	-BMS		-AMS	-BMS	-AM	-BM	-BC	-MB
01	01	RED	01	01	01	01	01	01
02	02	WHITE	02	02	02	02	02	02
03	03	GREEN	03	03	03	03	03	03
n/a	n/a	NOT CONNECTED	n/a	n/a	n/a	n/a	n/a	04
04	04	BLACK	04	04	04	04	04	05
USB Shield	USB Shield	DRAIN/CABLE SHIELD	USB Shield	USB Shield	USB Shield	USB Shield	USB Shield	USB Shield

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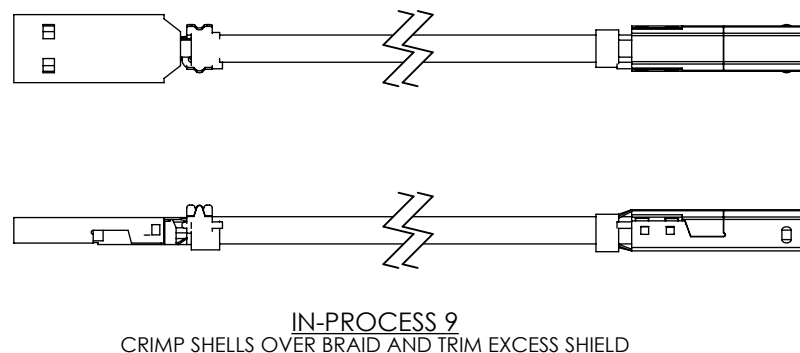
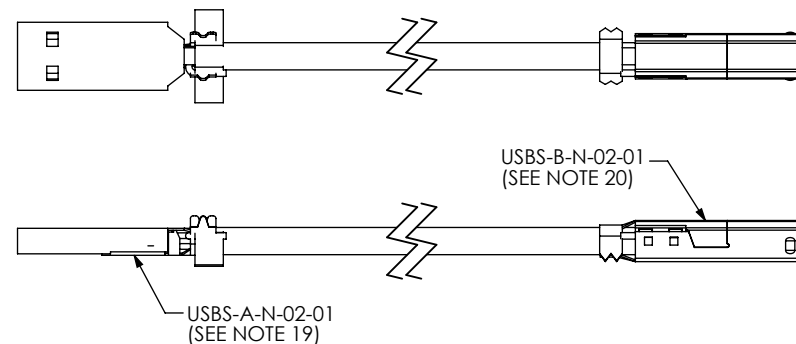
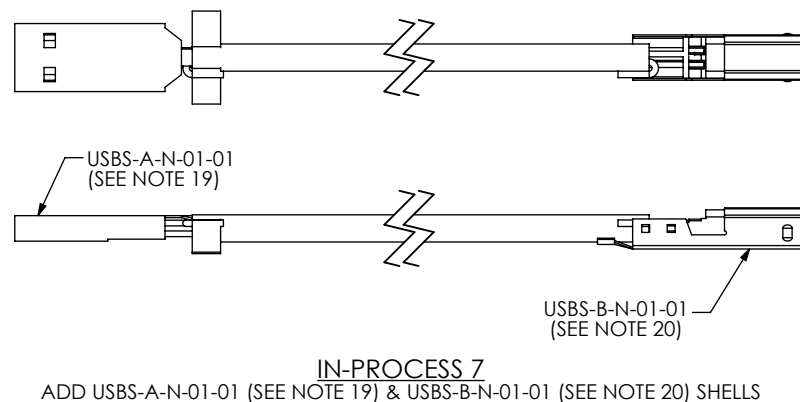
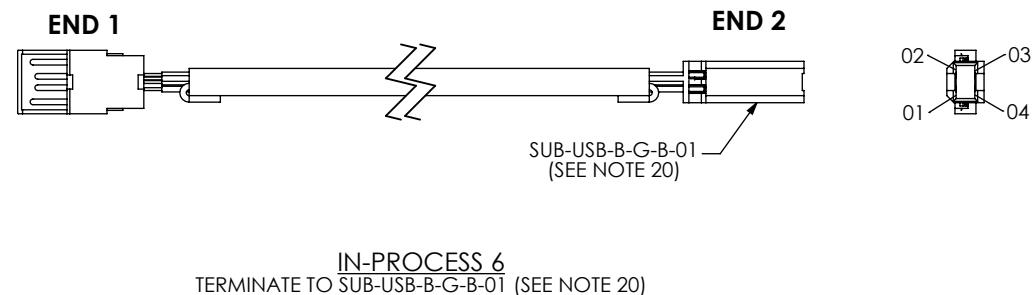
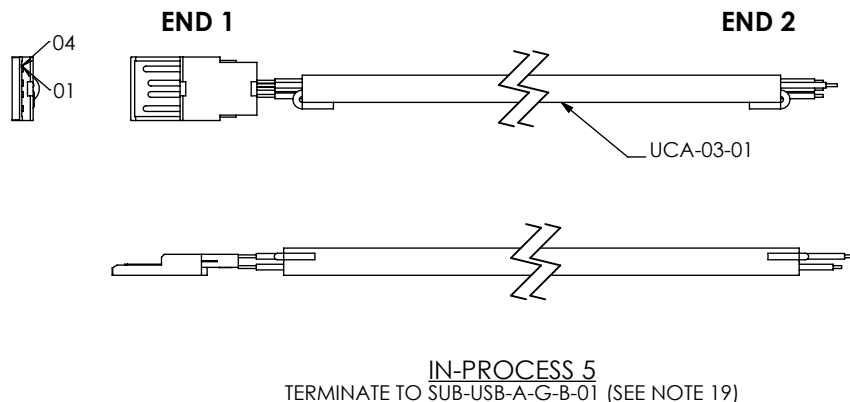
SHEET SCALE: 1:1.33333



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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
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DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 4 OF 11



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SHEET SCALE: 1:1.33333

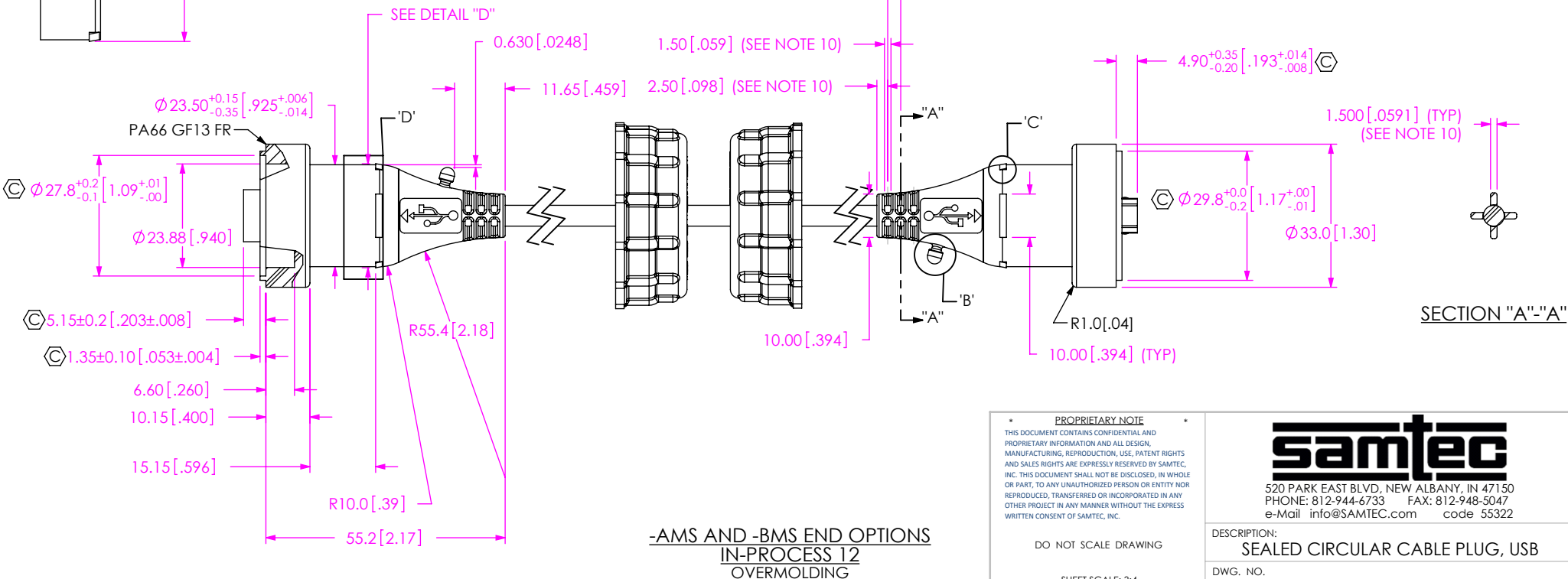
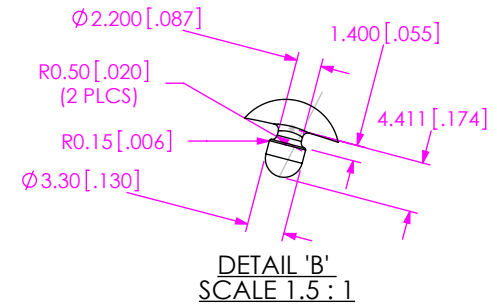
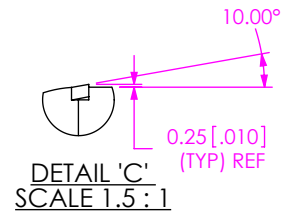
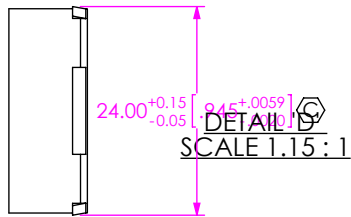
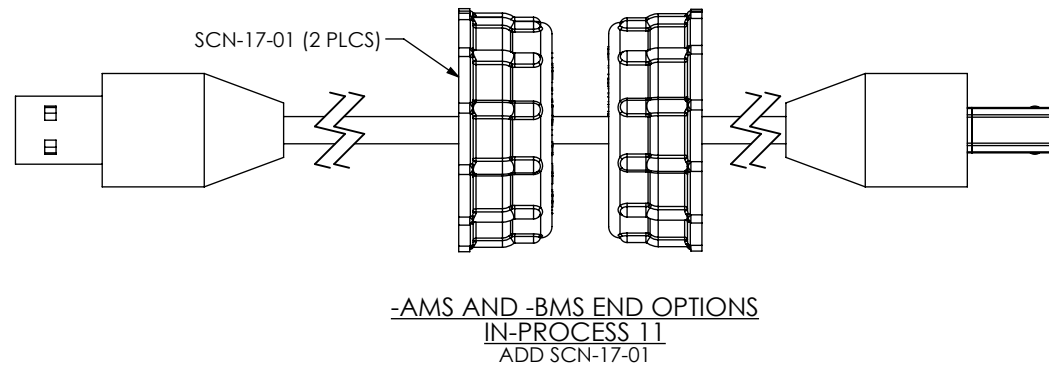
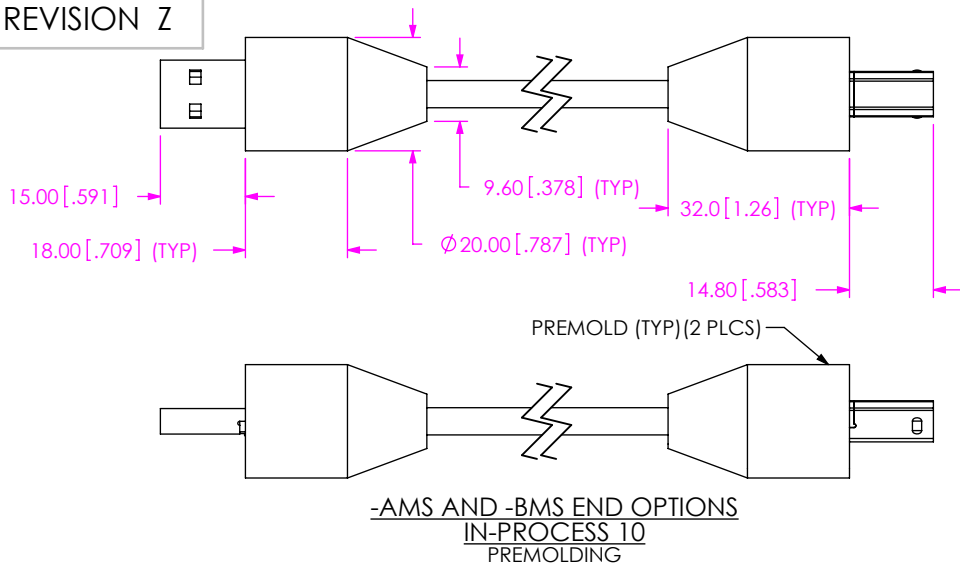
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB
DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 5 OF 11

REVISION Z



-AMS AND -BMS END OPTIONS
IN-PROCESS 12
OVERMOLDING

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SHEET SCALE: 3:4

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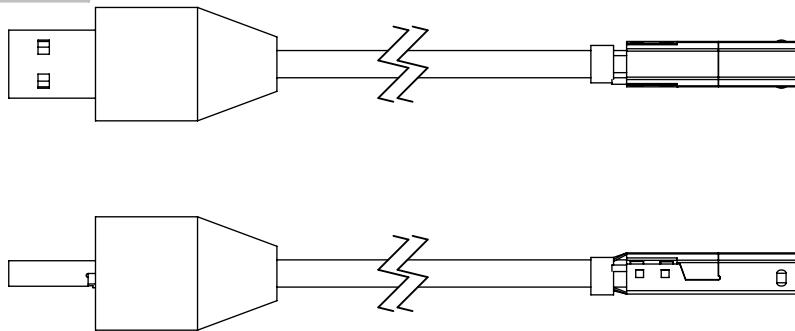
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
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DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

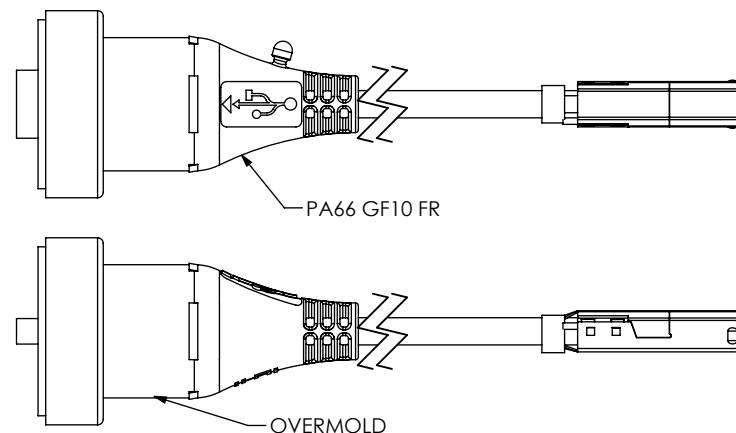
BY: CHAD F 12/8/2004 SHEET 6 OF 11

F:\DWG\MISC\MKTG\SCPU-17-X-XX.XX-XXX-MKT.SLDDRW



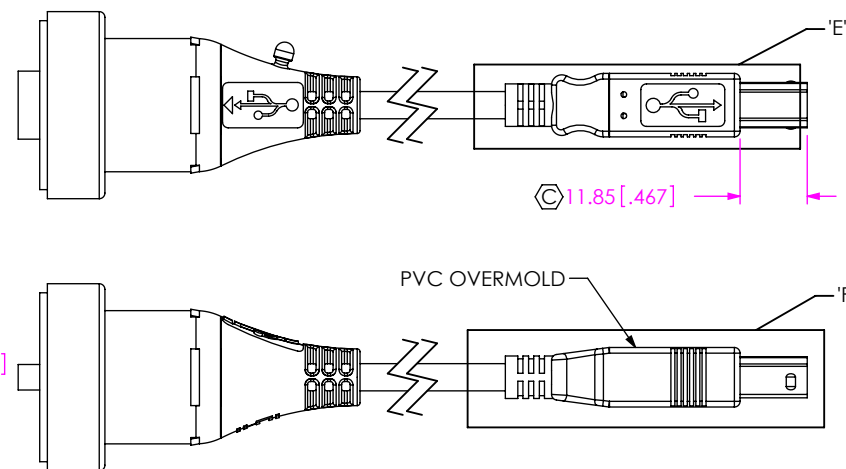
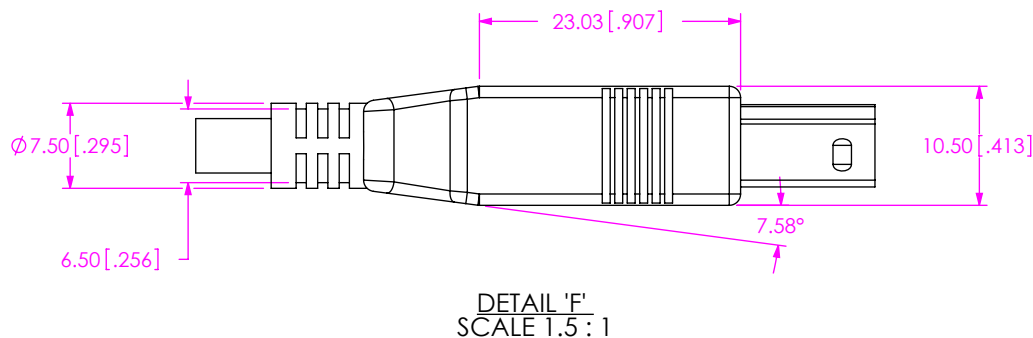
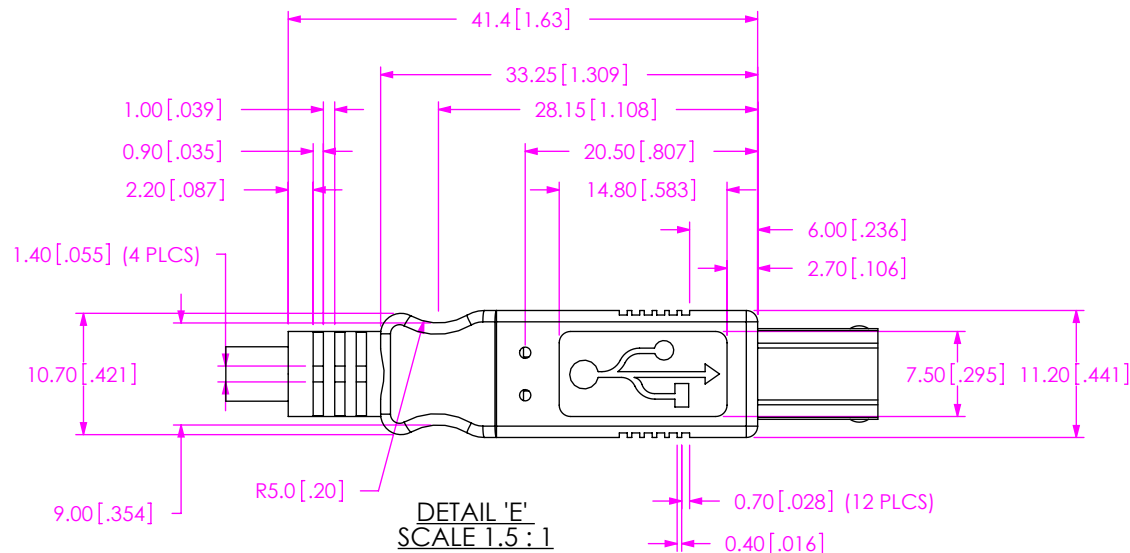
-BM END OPTION
IN-PROCESS 10
PREMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



-BM END OPTION
IN-PROCESS 11
OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



-BM END OPTION
IN-PROCESS 12
NON-SEALED OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN PROCESS 12, UNLESS OTHERWISE STATED)

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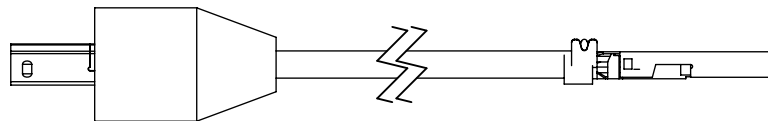
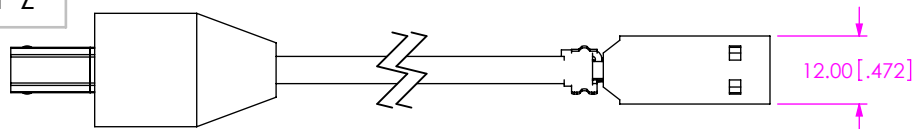
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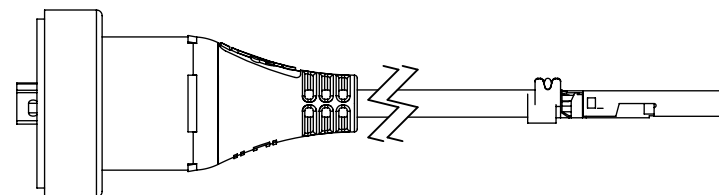
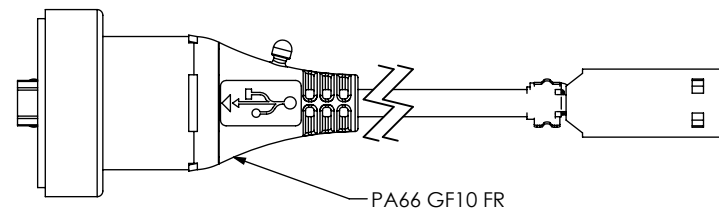
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SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

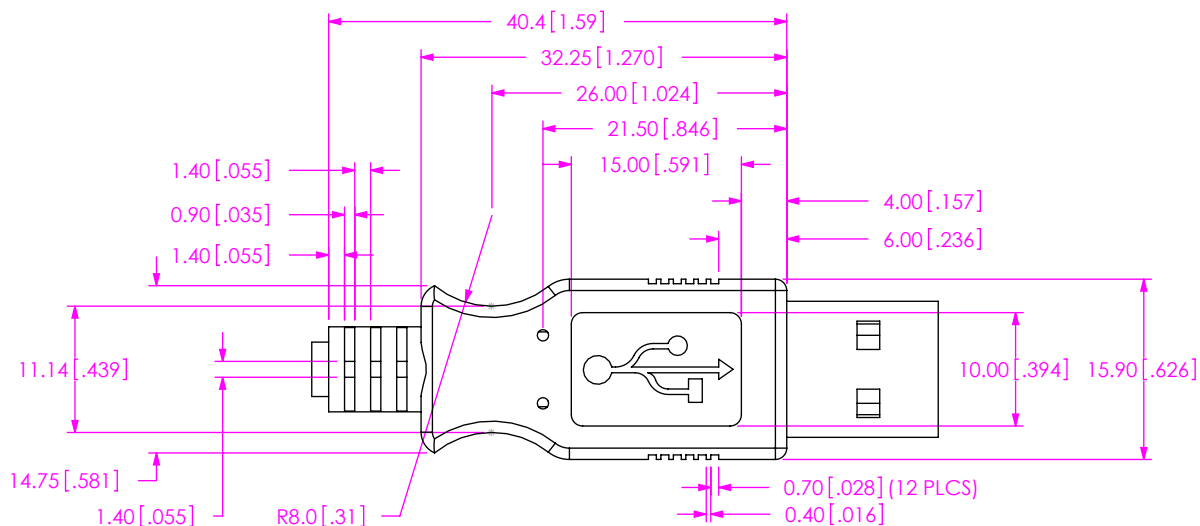
BY: CHAD F 12/8/2004 SHEET 7 OF 11



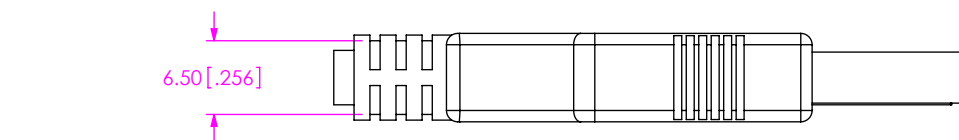
-AM END OPTION
IN-PROCESS 10
PREMOLDING
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



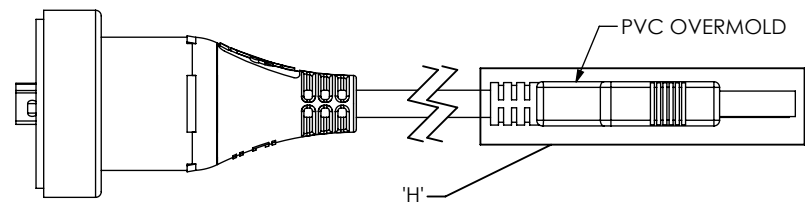
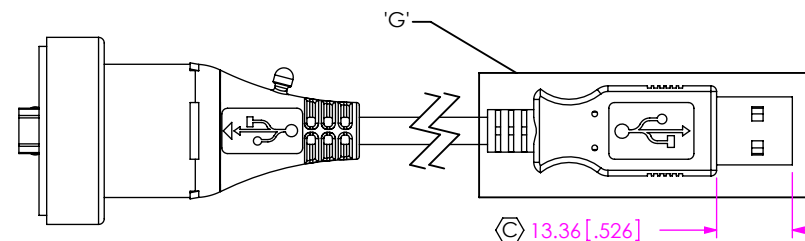
-AM END OPTION
IN-PROCESS 11
OVERMOLDING
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



DETAIL 'G'
SCALE 1.5 : 1



DETAIL 'H'
SCALE 1.5 : 1



-AM END OPTION
IN-PROCESS 12
NON-SEALED OVERMOLDING
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 12, UNLESS OTHERWISE STATED)

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SHEET SCALE: 3:4

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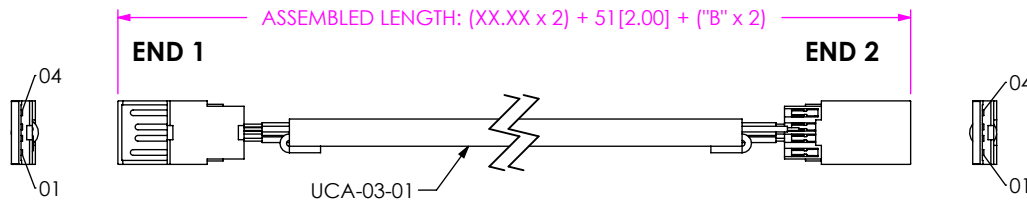
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

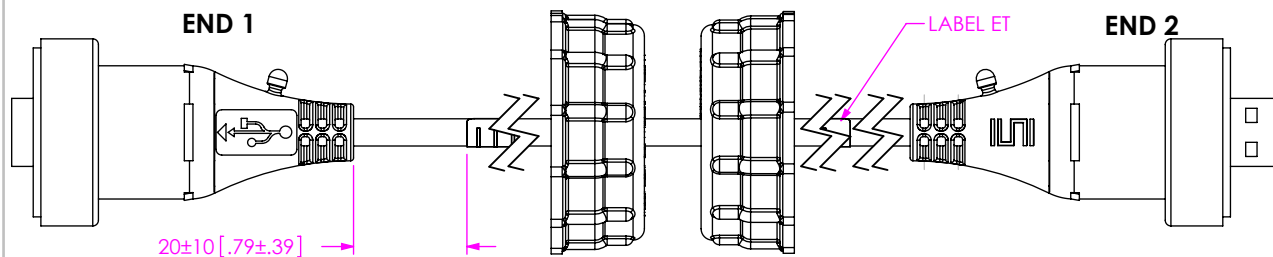
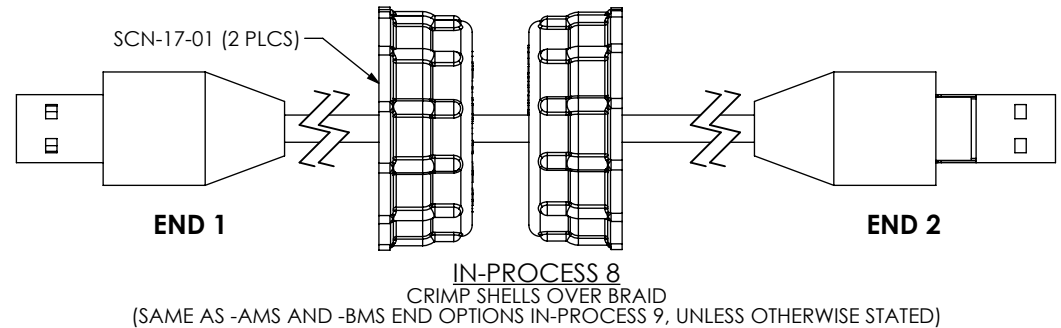
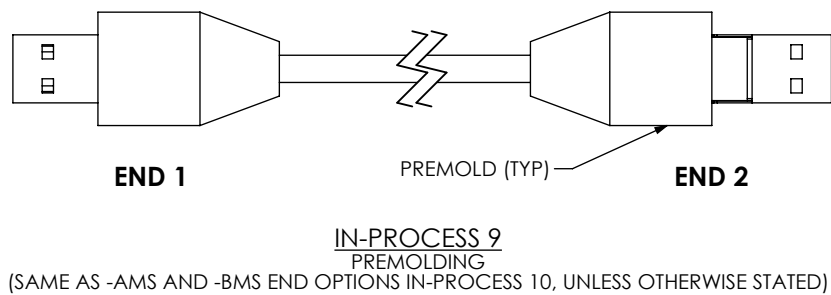
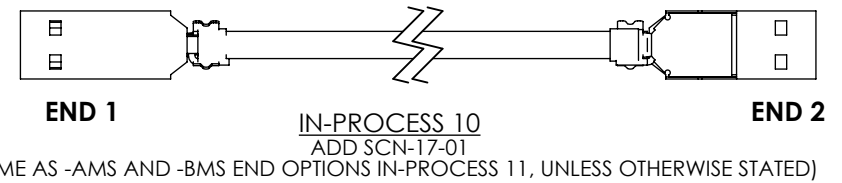
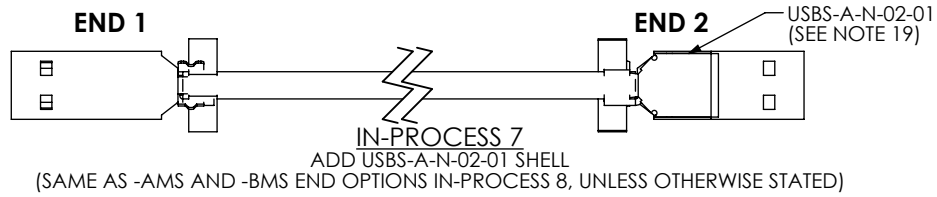
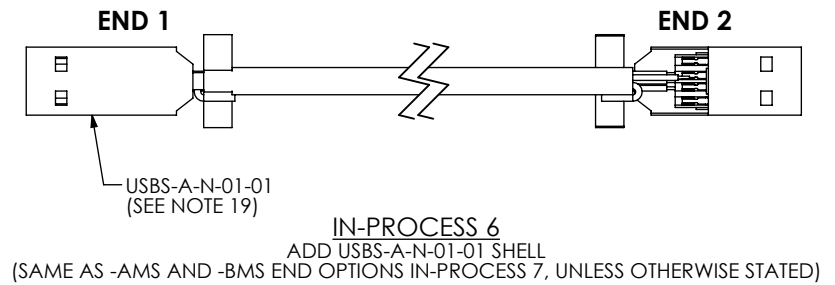
DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 8 OF 11

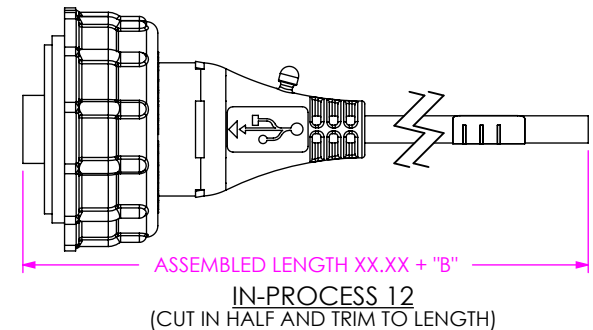
IN-PROCESS VIEWS FOR -AMS AND -AMS AND -BC END OPTIONS



IN-PROCESS 5
 TERMINATE TO SUB-USB-A-G-B-01 (SEE NOTE 19)
 (SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 5, UNLESS OTHERWISE STATED)



IN-PROCESS 11
 OVERMOLDING
 (SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 12, UNLESS OTHERWISE STATED)



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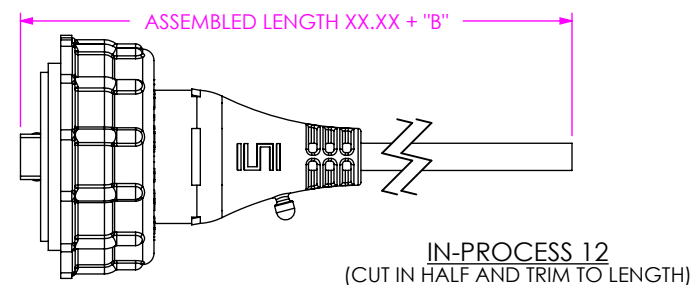
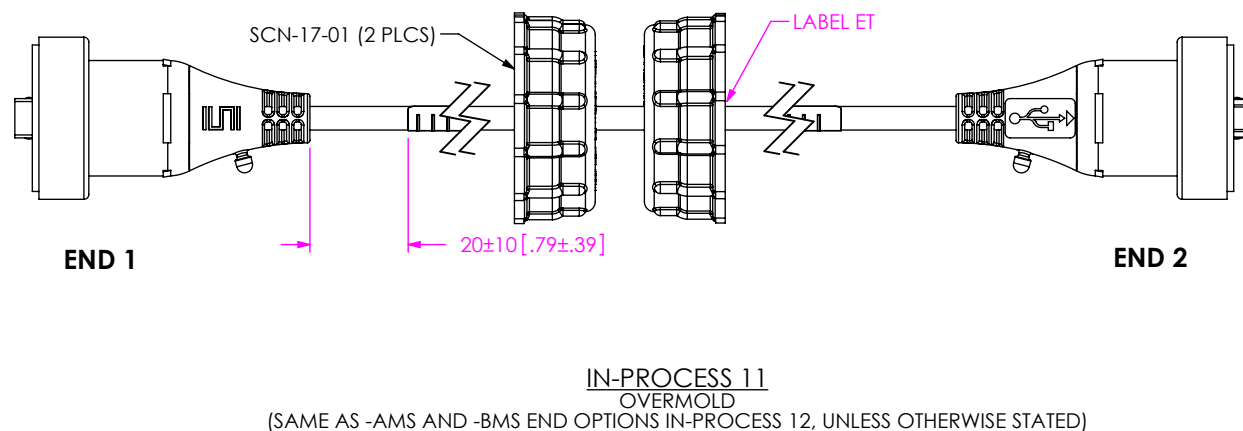
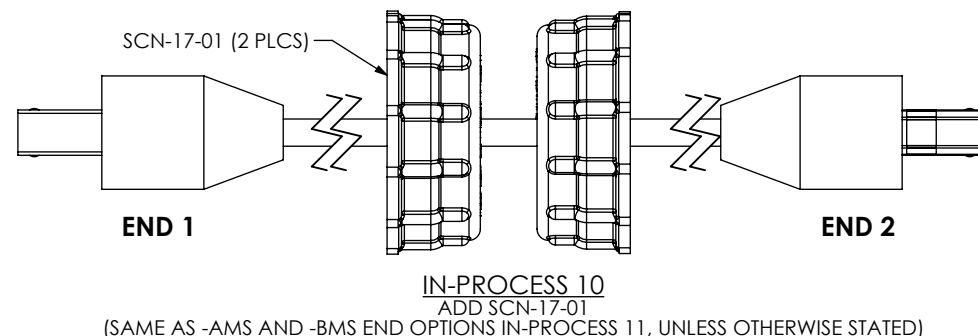
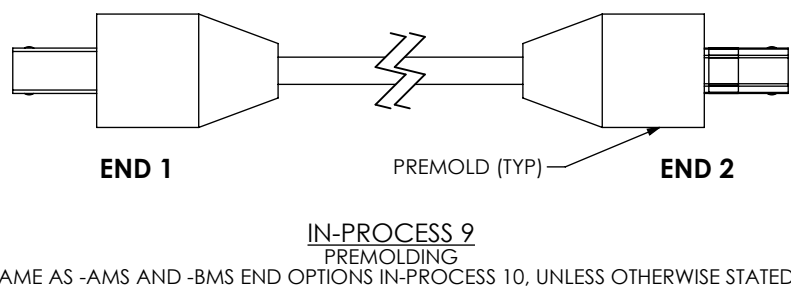
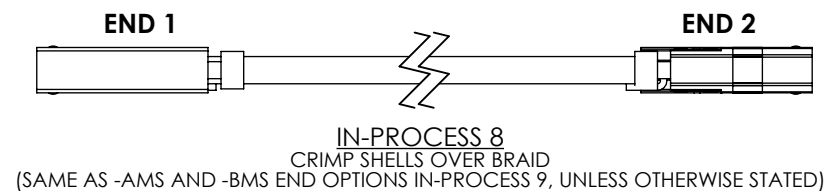
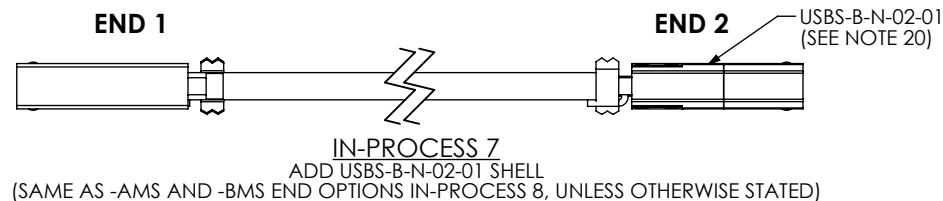
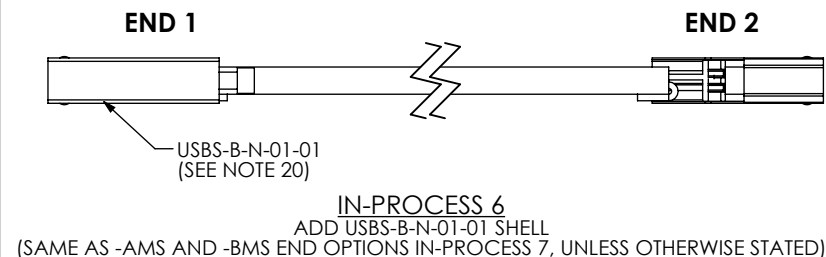
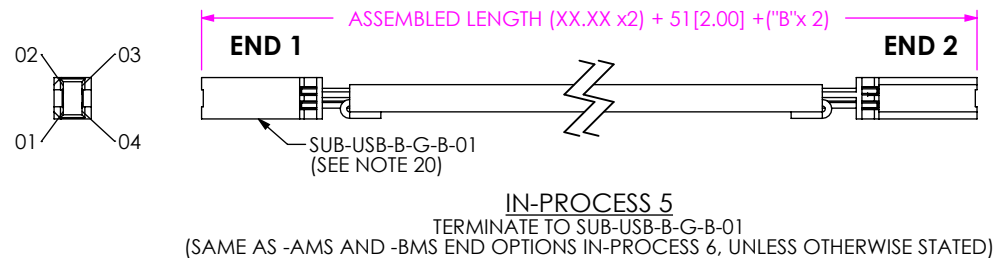
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 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
 SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
 SCPU-17-X-XX.XX-XXX-XXX

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F

12/8/2004

SHEET 10 OF 11

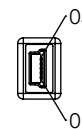
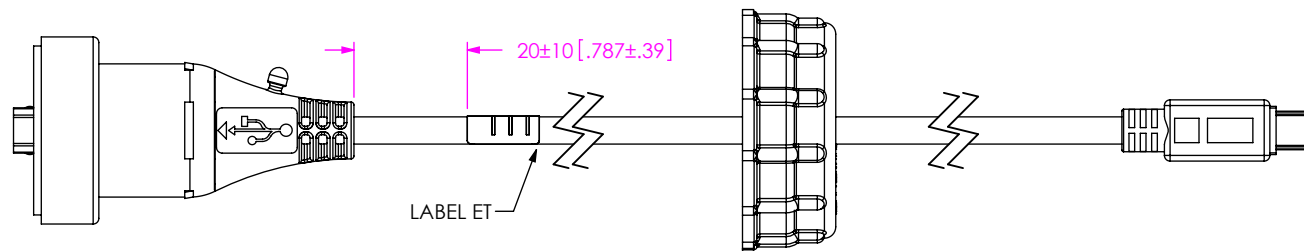
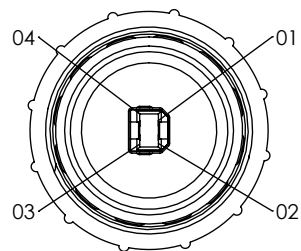


FIG 6
SCPU-17-G-XX.XX-BMS-MB SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

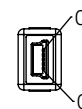
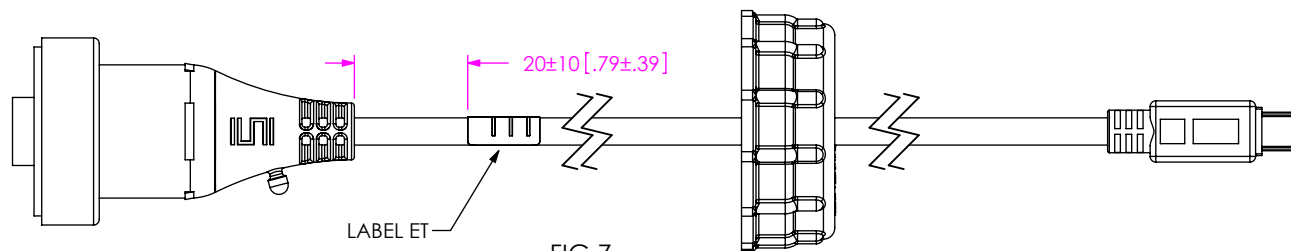
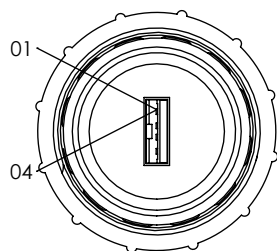
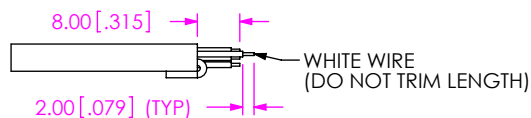
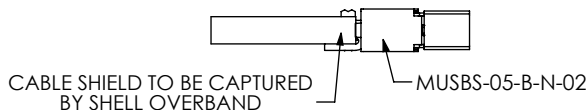


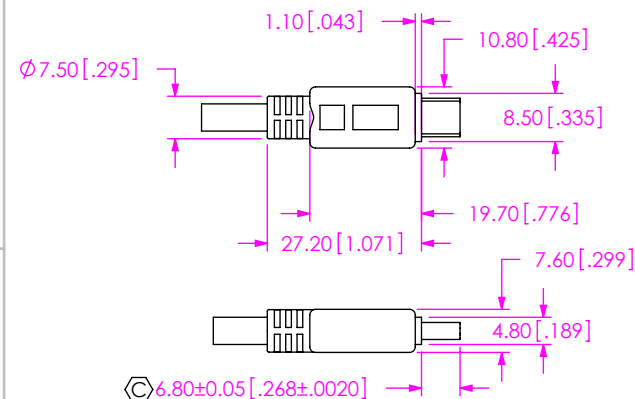
FIG 7
SCPU-17-G-XX.XX-AMS-MB SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



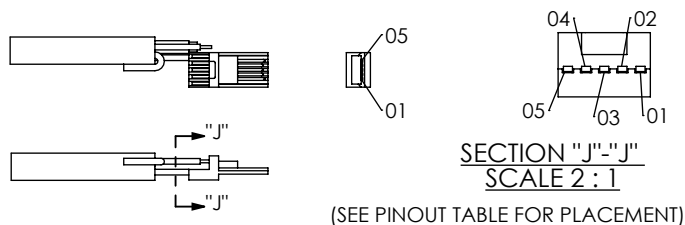
-MB IN-PROCESS 4
(TRIM & STRIP INDIVIDUAL WIRES TO DIM SHOWN AND DIP IN TIN)



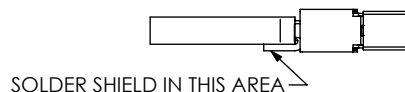
-MB IN-PROCESS 7
(ADD MUSBS-05-B-N-02)



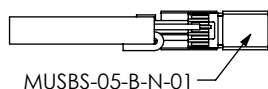
-MB IN-PROCESS 9
(ADD OVERMOLD)



-MB IN-PROCESS 5
(TERMINATE TO SUB-MUSBP-05-B-G-C)



-MB IN-PROCESS 8
(CRIMP SHELL OVERBAND & TRIM EXCESS SHIELD)



-MB IN-PROCESS 6
(ADD MUSBS-05-B-N-01)

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BY: CHAD F 12/8/2004 SHEET 11 OF 11